2408i

MODEL

Model 2408*i*
1/8 DIN (96 x 48mm)

EUROTHERM

CONTROLS
DATA MANAGEMENT
PROCESS AUTOMATION

Universal Indicator and Alarm Unit

Accurate, stable measurement of temperature, pressure, level, flow and other process variables are provided by the 2408i universal indicator. An optional second process value input allows the average, difference, minimum or maximum of two values to be displayed. Large, bright, red or green displays ensure good visibility in high and low ambient lighting.

Temperature inputs

Temperature can be displayed in Celsius, Fahrenheit or Kelvin. Nine internally stored thermocouple types and the Pt100 resistance thermometer are selectable. Other input linearisations can be factory downloaded.

Pressure inputs

4-20mA transmitter inputs can be powered from an internal 24Vdc supply.

Direct pressure sensor and strain gauge inputs can be energised from an internal 5 or 10Vdc supply. An automatic calibration routine is provided to remove zero and span offsets.

Flow inputs

For flow measurements, square root extraction is available as standard.

Level measurement

Liquid volume in a tank can be derived from a level measurement using an in-built 15-point linearisation curve. The level vs volume measurement is linear up the straight sides of the tank but nonlinear round the curved bottom. The 15-point fit can be applied to any part of the input signal to give an accurate displayed value.

Ideal for:

- **Temperature indication**
- **Pressure, flow and level monitoring**
- **Differential measurement**
- **Data acquisition and transmission**
- **Process protection**
- **Weighing platforms**
- **Strain gauge inputs**
- **Melt pressure indication**

Features:

• **Four alarm setpoints**	For operator alert and plant protection
• **Custom linearisation**	15 point custom table for specialised sensors
• **Digital communications**	With Modbus®, ASCII and Profibus-DP protocol for DeviceNet supervisory control and data logging
• **DC retransmission**	Fully isolated trouble-free retransmission to remote control and monitoring equipment
• **Remote setpoint input**	To which deviation alarms can be applied.
• **INSTANT ACCURACY™**	Cold junction sensing technology elliminates warm-up errors
• **Alarm functions**	Selectable on PV1, PV2 and main PV inputs
• **Auto calibration tare function**	Weighing platform/strain guage inputs may be easily calibrated prior to measurement. Ref HA027223 for further information.
• **Plug-in from front**	For rapid replacement - reducing downtime
• **Three year warranty**	Low ownership cost

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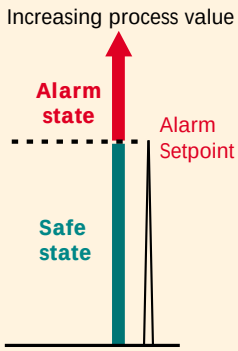
Alarms in the 2408i

Alarm messages are flashed in the main display and beacons flash for a new alarm and go steady when acknowledged. AL1

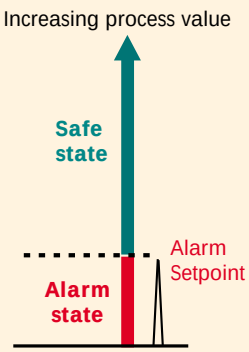
Four configurable soft alarms can be individually assigned to either of two process value inputs.

FULL SCALE ALARMS

FULL SCALE HIGH

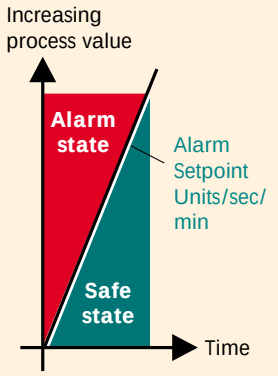


FULL SCALE LOW

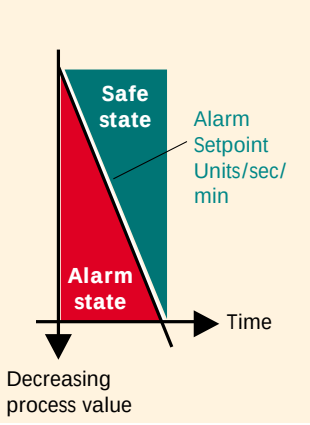


RATE-OF-CHANGE ALARMS

RATE OF INCREASE

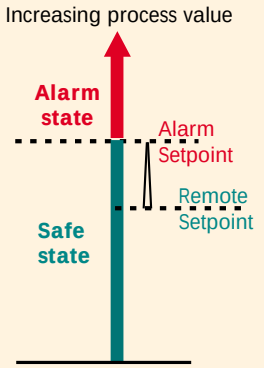


RATE OF DECREASE

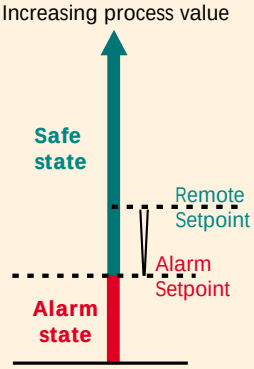


DEVIATION FROM SETPOINT ALARMS

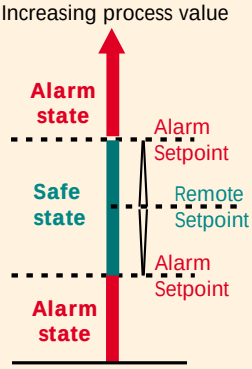
DEVIATION HIGH



DEVIATION LOW



DEVIATION BAND



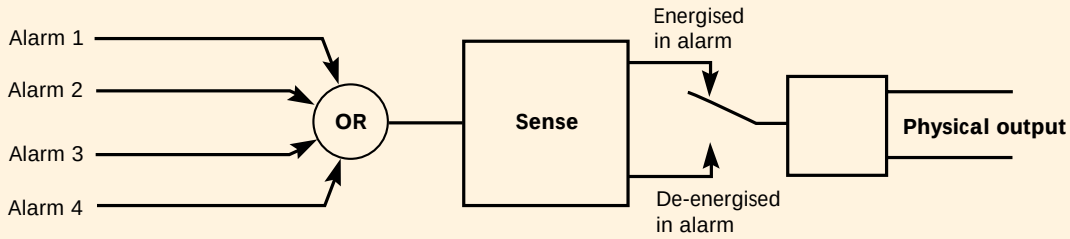
Deviation alarms

Deviation alarms operate on the difference between the process value and a remote setpoint input. The setpoint input is normally the retransmitted setpoint output of the product temperature controller. An alarm will be generated if the process value deviates from the setpoint by more than a preset amount. This facility is particularly useful to protect high value product against excess temperature.

Alarm modes

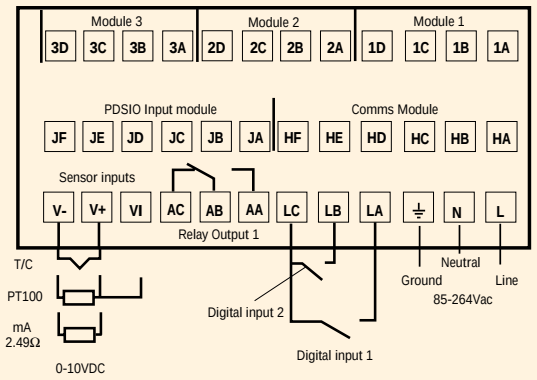
Latching or non-latching operation can be selected and alarm delays can be applied. A special mode known as ‘alarm blocking’ is available. In this mode, after power on the alarm must first enter a safe state before the alarms will become active. This is particularly useful for low alarms which can be ‘blocked’ while the process is warming-up.

Up to four alarms can be combined on to one output:

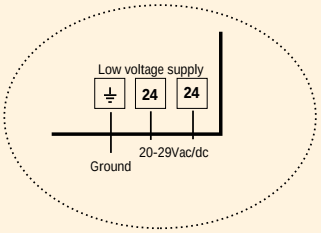


Combining alarms on to an output

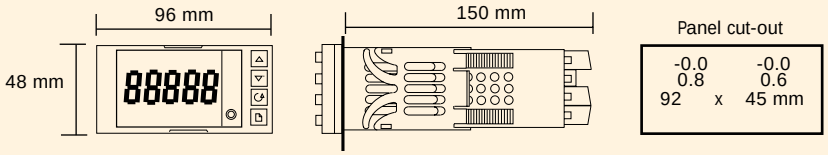
Electrical Connections



The 2408i has a modular hardware build which accepts a wide range of plug-in I/O modules - see the ordering code for module types available.



Dimensional details



Technical Specification

All inputs and outputs are isolated unless otherwise stated

Main process value input and second DC input

Low level range	-100 to +100mV
High level range	0-20mA or 0-10Vdc
Sample rate	9Hz
Resolution	<2µV for low level inputs <0.2mV for high level inputs
Linearity	Better than 0.2°C
Calibration accuracy	±0.2% of reading, or ±1°C or ±1LSD, whichever is the greater
User calibration	Low and high offsets can be applied
Input filtering	OFF to 999.9 seconds
Thermocouple types	Refer to the ordering code sensor input table
Cold Junction compensation	In automatic mode, >30 to 1 rejection of ambient temperature change OR external 0°C, 45°C, 50°C external references
3-wire Pt100 input	Bulb current: 0.3mA. Up to 22ohm in each lead without error
2nd analogue input functions	2nd process value, remote setpoint, select min, select max, derived value
Custom curve	15 point, user selectable

Digital inputs

Contact closure or open collector inputs

Note: these are powered by the controller

Digital inputs 1 & 2 (Non isolated from PV)	Switching voltage/current: 24Vdc/20mA nominal Off state resistance <100ohms On state resistance >28Kohm
Triple contact closure inputs (isolated)	Specification is as per digital inputs 1 & 2

Externally powered inputs

Triple logic inputs	Off state: <5Vdc On state: 10.8 to 30Vdc @ 2.5mA

Digital input functions

As per digital inputs 1 & 2 in the ordering code

Digital outputs

Relay rating	2A, 264Vac resistive
Triple logic output	8mA, 12Vdc per channel
Digital output functions	As per the ordering code

DC retransmission

Range	Scaleable between 0-20mA and 0-10Vdc
Resolution	1 part in 10,000
Retransmission values	Process value, setpoint or error from setpoint

Transmitter supply

Rating	20mA, 24Vdc

Strain gauge bridge supply

Bridge voltage	Software selectable, 5 or 10Vdc
Bridge resistance	300Ω to 10KΩ

Alarms

Number of alarms	Four
Alarm types	High, low, deviation high, deviation low, deviation band, rate of change in units/sec, rate of change in units/min. New alarm status. Sensor break alarm.
Selecatble	On input 1, input 2 and main PV.
Alarm modes	Latching or non-latching. Blocking. Energised or de-energised in alarm
Alarm delay	OFF to 999.9 secs

Communications

Module types	RS232, 2-wire RS485 and 4-wire RS485
Protocols	Modbus®, EI-Bisynch (ASCII) or Profibus-DP

PDSIO

Functions	Remote setpoint input from master controller

General

Display colour	Red or green
Number of digits	Five with up to three decimal places
Supply	100 to 240Vac -15%, +10% OR 24Vdc or ac -15%, +20%.
Power consumption	15W max.
Operating ambient	0 to 55°C and 5 to 95% RH non-condensing
Storage temperature	-10 to +70°C
Panel sealing	IP65
Dimensions (mm)	96W x 48H x 150D
Weight	400g max
EMC standards	EN50081-2 & EN50082-2 generic standards for industrial environments
Safety standards	Meets EN61010, installation category II, pollution degree 2
Atmospheres	Not suitable for use above 2000m or in explosive or corrosive atmospheres.

Ordering Code

Hardware

Model Number	Function	Display Colour	Supply Voltage	Module 1	Module 2	Module 3	Relay Output 1	Comms Module	PDS Module	Manual
2408*i*										

Function

AL	Indicator/Alarm unit
AP	Profibus Indicator/Alarm unit

Display Colour

GN	Green display
RD	Red display

Supply Voltage

VH	85-264Vac
VL	20-29Vac/dc

Module 1, 2 & 3

XX	None
Relay (change over)	
R4	Fitted unconfigured
	OR Select alarm configuration from table A
DC Retransmission	
D6	Fitted unconfigured
	First character
V-	PV retrans
S-	Setpoint retrans
Z-	Error retrans
	Second character
-1	0-20mA
-2	4-20mA
-3	0-5V
-4	1-5V
-5	0-10V
Dual relay (note 2)	
RR	Fitted unconfigured
Triple contact Input (note 3)	
TK	Fitted unconfigured
Triple Logic Input (note 3)	
TL	Fitted unconfigured
Triple Logic O/P (note 4)	
TP	Fitted unconfigured
Transmitter supply	
MS	24Vdc, 20mA supply
Strain Gauge supply (modules 1& 2 only) (note 5)	
G3	5V supply
G5	10V supply
2nd analogue input (module 3 only)	
D5	Module fitted
	For configuration see 'PV Function' field below

Relay Output 1

XX	Not fitted
RF	Fitted unconfigured
	OR select alarm configuration from Table A

Table A
Alarm relay configuration (note 1)

Non-latched alarm (PV1)	
FH	High alarm
FL	Low alarm
DB	Dev. band alarm
DL	Dev. low alarm
DH	Dev. high alarm
RA	Rate-of-change alarm
Latched alarm (PV1)	
HA	High alarm
LA	Low alarm
BD	Dev. band alarm
WD	Dev. low alarm
AD	Dev. high alarm
RT	Rate-of-change alarm
NW	New alarm

Comms Module

XX	Module not fitted
RS232	
A2	Fitted unconfigured
AM	Modbus protocol
AE	EI-Bisynch protocol*
RS485 (2-wire)	
Y2	Fitted unconfigured
YM	Modbus protocol
YE	EI-Bisynch protocol*
RS422 (4-wire)	
F2	Fitted unconfigured
FM	Modbus protocol
FE	EI-Bisynch protocol*
Profibus Module	
PB	High speed RS485

* *Not available with Profibus units*

PDS Module

XX	Module not fitted
M6	Fitted unconfigured
RS	Setpoint input

Manual

XXX	No manual
ENG	English
FRA	French
GER	German
NED	Dutch
SPA	Spanish
SWE	Swedish
ITA	Italian

Note 1:
By default, alarm 1 will be assigned to relay output 1 and alarms 2, 3 and 4 to modules 1, 2 and 3 respectively.

Note 2:
The allocation of alarms to the dual relay outputs is performed in configuration by the customer.

Note 3:
Triple contact or logic inputs can be configured, by the user, for any of the functions listed under Digital Inputs 1 and 2.

Note 4:
The triple logic outputs can be configured as alarm outputs or as telemetry outputs via digital communications.

Note 5:
By default, the transducer supply for input 1 will be installed in module position 2 and the transducer supply for input 2 in module position 1.

Example ordering code:
2408i - AL - GN - VH - RR - RR - XX - XX - YM - XX - ENG - K - 0 - 1000 - C - AC - KL
2408i, Indicating alarm unit, green display, 85 to 264Vac, Dual relay, Dual relay, RS485, Modbus® comms, English manual, Type K thermocouple, 0 to1000°C, Alarm acknowledge, Keylock

Configuration

Configuration of Main Input							Configuration of 2nd Analogue input (requires D5 in module 3)			
Sensor Input	Setpoint Min	Setpoint Max	Display Units	Options	Digital Input 1	Digital Input 2	2nd DC Input	PV Function	2nd Input Display Min	2nd Input Display Max
	note 6	note 6					note 7		note 8	note 8

Sensor Input & 2nd DC Input

		Min	°C	Max
Standard Sensor Inputs				
J	J Thermocouple	-210		1200
K	K Thermocouple	-200		1372
T	T Thermocouple	-200		400
L	L Thermocouple	-200		900
N	N Thermocouple-Nicrosil/Nisil	-250		1300
R	R Thermocouple-Pt/Pt13%Rh	-50		1768
S	S Thermocouple-Pt /Pt10%Rh	-50		1768
B	B Thermocouple-Pt/Pt30%Rh -6%Rh	0		1820
P	Platinel II Thermocouple	0		1369
Z	RTD/PT100 DIN 43760	-200		850
Factory Downloaded Input		**Min**	**°C**	**Max**
C	C Thermocouple - W5%Re/W26%Re (Hoskins)	0		2319
D	D Thermocouple - W3%Re/W25%Re	0		2399
E	E Thermocouple	-270		1000
1	Ni/Ni18%Mo Thermocouple	0		1399
2	Pt20%Rh/Pt40%Rh Thermocouple	0		1870
3	W/W26%Re (Englehard) Thermocouple	0		2000
4	W/W26%Re (Hoskins) Thermocouple	0		2010
5	W5%Re/W26%Re (Engelhard) Thermocouple	10		2300
6	W5%Re/W26%Re (Bucose) Thermocouple	0		2000
7	Pt10%Rh/Pt40%Rh Thermocouple	200		1800
8	Exergen K80 I.R. pyrometer	-45		650
Process Inputs (Scaled to setpoint min and max)		**Min**	**°C**	**Max**
F	-100 to +100mV linear	-9999		99999
Y	0 to 20mA linear (note 9)	-9999		99999
A	4 to 20mA linear (note 9)	-9999		99999
W	0 to 5Vdc linear	-9999		99999
G	1 to 5Vdc linear	-9999		99999
V	0 to 10Vdc linear	-9999		99999

Setpoint Min / Setpoint Max

Note 6:
Setpoint min and max: Include the decimal points required in the displaed value; up to one for temperature inputs, up to two for process inputs.

Display Units

C	Celsius
F	Fahrenheit
K	Kelvin
X	Blank

Note 7:
Select the code required from the Sensor Input table.

Options

XX	Standard config.
MP	Melt pressure
SG	Strain guage
CL	Custom linearisation

Note 8:
These two fields are used to scale the 2nd DC Input if it is a linear process input, otherwise it should be left blank.

Digital Inputs 1 & 2

XX	Disabled (telemetry only)
AC	Alarm acknowledge
KL	Keylock
SR	Remote setpoint select
PV	Select process value I/P 2
J1	Initial tare correction on strain gauge input 1
J2	Initial tare correction on strain gauge input 2
J3	Automatic zero and span calibration for strain gauge, input 1
J4	Automatic zero and span calibration for strain gauge, input 2

Note 9:
For mA inputs, a 1% 2.49ohm current sense resistor is supplied as standard. If greater accuracy is required a 0.1% resistor can be ordered as part number: SUB2K/249R.1

PV Function

XX	No function. PV = main input
LO	PV = the lowest of input 1 and input 2
HI	PV = the highest on input 1 and input 2
FN	PV derived from input 1 and 2
RS	Remote setpoint

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