

Integrated Multi-Function

SERIES EHG® SL10

The SERIES EHG® SL10 integrated, multi-function controller is a key component to a powerful system that includes a heater, an adjustable set point temperature controller, a high/low temperature alert, a power switching device and a high temperature safety limit. Its agency recognized controller/safety limit meets UL® 1998 and CE 60730 requirements.

An optional display/communications module can be easily added in the field to provide a digital display indication, an adjustment of set point, RS-485 Modbus® communications and other Human Machine Interface (HMI) features. As a scalable system, only what is needed can be purchased.

The EHG SL10 controllers' easy to install, compact design, inherent reliability and integrated limit functions offer unmatched value. It is designed for easy integration with Watlow heaters to simplify engineering, reduce component count for new equipment and decrease ownership cost. For original equipment manufacturers (OEMs), the EHG SL10 controller's CE, Semi-S2 compliance and UL® recognition reduces time and costs associated with global agency testing and validation. U.S. Patent Number 8,044,329.

Features and Benefits

Extended temperature range -0.4 to 999°F (-18 to 537°C)

- Ideal for demanding environments

Process controller and safety limit in one package

- Meets UL® 1998 and CE 60730 requirements
- Eliminates the need for a thermal fuse on a heater
- Eliminates replacement of heater when fuse fails

Optional display/communications module

- Allows easy upgrade on to base device
- Offers low cost field upgrade
- Provides easy, snap-on installation

Accurate and flexible temperature process controller

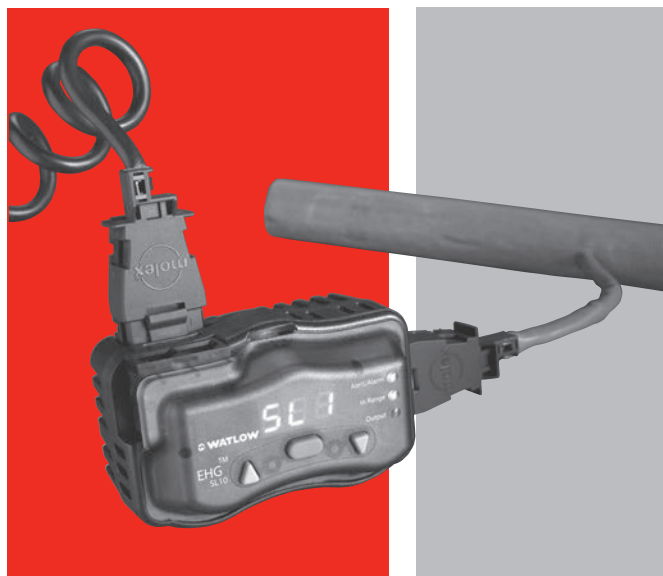
- Replaces problematic bi-metal thermostats with accurate electronic temperature process controller
- Allows easy change of process parameters

Extended set point/process range

- Supports broader applications

Ambient operating temperature range 32 to 158°F (0 to 70°C)

- Increases reliability when mounting in harsh temperature environments or in close proximity to heaters



Integrated high/low temperature alert signal relay

- Provides dry contact output to activate external alarm or process function
- Signals control status with three integrated LEDs
- Allows a signal of up to two amperes 30VAC/VDC, Form A to alert if process temperature is out of range limits

Health check diagnostics

- Monitors maximum heater process temperature, maximum ambient temperature and thermocouple operation
- Provides health check signal to inform operator that the process is working correctly

Universal power supply

- Allows an input of 85 to 264VAC, 50/60Hz
- Provides safe control of up to 2400 watts with 10 amperes switching in both controller and safety limit

Can be switched from on-off and PID algorithm

- Increases product life (on-off control is default)
- Offers selectable PID control algorithm for tighter temperature uniformity

Universal 1/8 turn mounting bracket

- Allows mounting to most surfaces
- Provides flexible mounting—either horizontally or vertically

Typical Applications

Semiconductor processing

- Gas delivery lines

Life sciences

- Laboratory equipment
- Medical equipment
- Pharmaceutical

Foodservice equipment

- Warming and serving equipment
- Food holding cabinets

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Technical Information

Specifications

Operational

- Two, Type K thermocouple inputs - process temperature control and safety limit
- Process temperature output - 10A NO-ARC relay
- Safety limit alarm - 10A relay
- High/low temperature alert - 2A 30VAC/VDC, Form A (single pole, normally open contact)
- On-off temperature controller algorithm, upgraded via communications to PID algorithm (min. cycle time 30 seconds)

Accuracy

- Calibration accuracy at the calibrated ambient temperature and rated line voltage is $\pm 4^{\circ}\text{C}$

Standard Molex® connectors

- Controllers are integral to the heater and are supplied by Watlow

Power

- Isolated universal power supply 85 to 264VAC, 50/60Hz
- Up to 2400 W with 10A switching capability

NO-ARC Relay

- 10A switching
- 4.5 million cycles

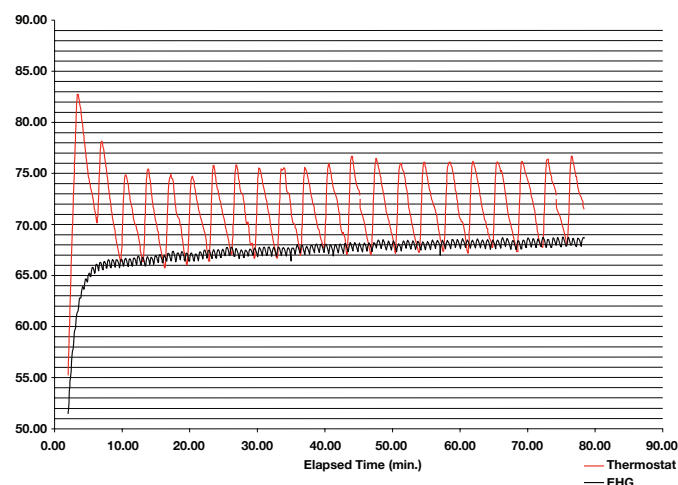
Environmental

- Ambient operating temperature range 32 to 158°F (0 to 70°C)

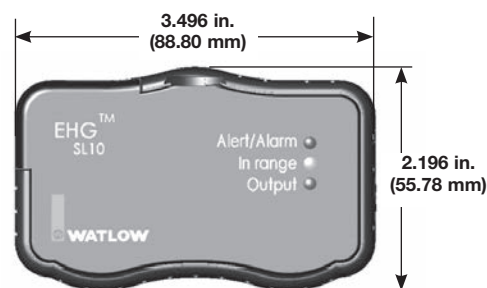
Agency Approvals

- UL® 1998/ C-UL®
- CE 60730
- Semi-S2

SERIES EHG Versus Thermostat (typical application)



Dimensions



Base Unit



Without Optional Module



With Optional Module

Switching Device Comparison Chart

	T-Stat	Solid State Relay	Watlow NO-ARC Relay
Amperage at 77°F (25°C)	10A	10A	10A
Amperage at 158°F (70°C)	10A	De-rate significantly and add heat sink and air cooling	10A
Output device life at 10A	Rated 100,000 at 158°F (70°C)	Greater than 10 million cycles at 77°F (25°C)	Greater than 4.5 million cycles at 158°F (70°C)

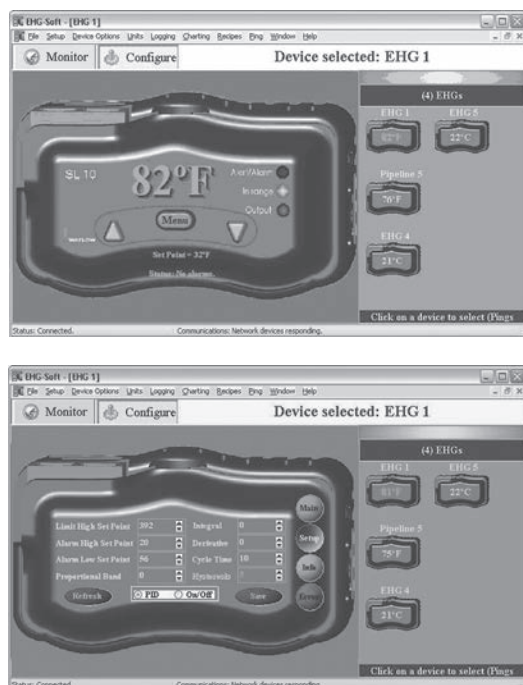
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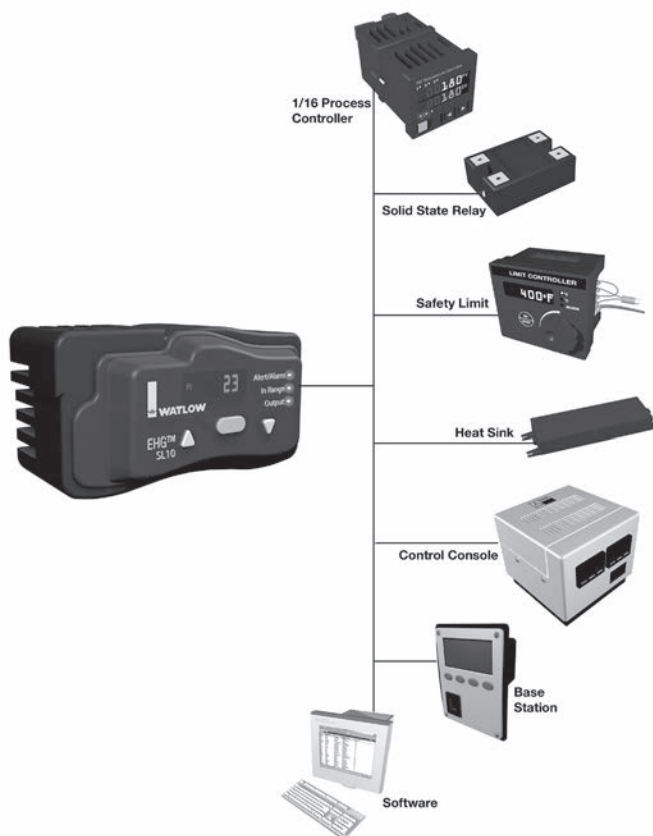
Technical Information (Continued)

EHG SL10 Software

With the addition of an optional communication module, the EHG SL10 can be managed, monitored and manipulated via software. Change set points, label devices, change tuning parameters, check health status and much more all with the click of a key.

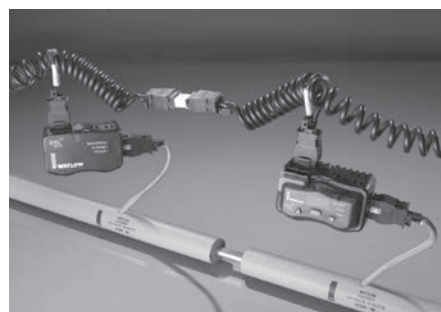
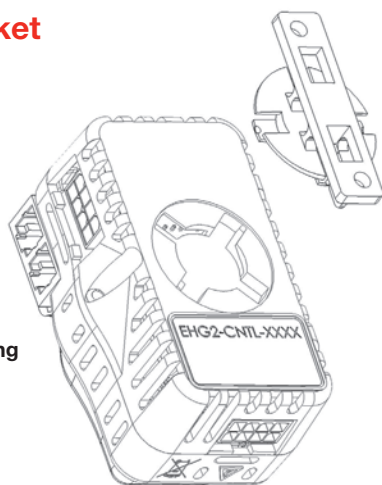


Reduces System Complexity and Cost



Mounting Bracket

The EHG SL10 mounting enables the controller to be mounted in four angles.



The EHG SL10 can be "daisy-chained" for gas line and other assemblies.





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Technical Information (Continued)

Optional Upgrade Modules

These upgrade modules are easy to install. There is no need to reconfigure, rewire or reorder the base unit. A technician is not needed for the installation, resulting in a seamless, cost-efficient system that can be upgraded.

		Diagnostics Memory Control Parameters	Ability to Change Temperature Parameters	Field Adjustable Set Point	3-Digit 7-Segment LED Display Illuminated	Diagnostic LED's	User Interface Software	Modbus® RTU Communication	RS-485
Base Unit		✓	✓			✓			
Optional Display Module		✓	✓	✓	✓	✓			
Optional Communi- cation Module		✓	✓	✓		✓	✓	✓	✓
Optional Display and Communi- cation Module		✓	✓	✓	✓	✓	✓	✓	✓

Ordering Information

Part Number

1 2 3 4 5 6	7 8 9
265 EG2	Base/ Module

7 8 9	Base/Module
001 =	Base unit
007 =	Display module
008 =	Communications module
002 =	Display with communications module
023 =	Base unit (extended temperature range)
020 =	Display module (extended temperature range)
022 =	Communications module (extended temperature range)
021 =	Display with communications module (extended temperature range)

Additional cables for wiring parallel heater circuits (daisy-chaining) in gas line and other assemblies

- 4800-0012 - Long cable
- 4800-0022 - Long terminating cable
- 4800-0011 - Short cable
- 4800-0021 - Short terminating cable

Compatible Accessories

Operator Interface Terminals (OIT)

Silver Series EM touchscreen operator interface terminals provide a customizable user interface, email event notifications and log and graph data for Watlow controllers and other devices. A Silver Series EM operator interface terminal paired with Watlow controllers is the perfect solution for industrial processes or machine control applications. See page 365.

