

Strip/Clamp-On Heaters

375 High-Temperature Strip Heaters

Named for its 0.375 in. (9.5 mm) thickness, the rugged Watlow® 375 strip heater is capable of both high temperatures and high watt densities.

Watlow begins construction by accurately placing a coiled, nickel-chromium element wire in the center of the heater. The element wire is then embedded in magnesium oxide (MgO)-based insulation compacted into a solid mass creating excellent heat conductivity and high dielectric strength. The heater is then enclosed in aluminized steel or 430 stainless steel sheathing.

Performance Capabilities

- Aluminized steel sheath temperatures up to 1100°F (595°C)
- 430 stainless steel sheath temperatures up to 1200°F (650°C)
- Watt densities up to 100 W/in² (15.5 W/cm²)
- UL® approved up to 240VAC (File No. E52951)
- CSA approved up to 600VAC (File No. LR7392)

Features and Benefits

Nickel-chromium element wire is centered in the heater

- Assures uniform heat

Aluminized steel sheath

- Operates at higher temperatures and resists corrosion better than iron-sheathed heaters
- Minimizes heat-up time

Optional 430 stainless steel sheath

- Meets temperature requirements that reach up to 1200°F (650°C)

Post terminals, welded to the element wire

- Produces strong, trouble-free connections

Rigid 3/8 in. (9.5 mm) thick design

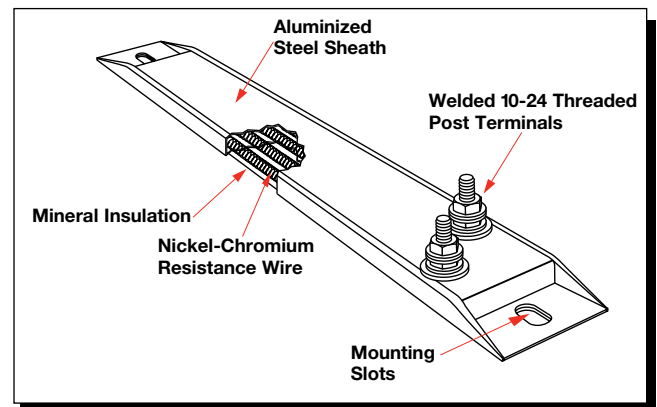
- Enables the heater to fit into many existing applications

Over 100 in-stock models in popular sizes and ratings

- Allows next day shipment

Available dimensions are 1 1/2 in. (38 mm) wide and 5 1/2 to 48 in. (140 to 1219 mm) long

- Fits a variety of application needs



Typical Applications

- Food warming
- Freeze and moisture protection
- Tank and platen heating
- Packaging
- Dies and mold heating
- Autoclaves
- Ovens
- Telecom

RAPID SHIP

- Next day shipment

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Applications and Technical Data

Calculating Watt Density

Use the *Maximum Allowable Watt Density* graphs and formulas to ensure the allowable watt density for the heater does not exceed the specific application requirements. **Watt density is calculated for one side of the heater only.**

Formulas

$$\text{Watt Density} = \frac{\text{Wattage}}{\text{Heated Area}}$$

Heated Area

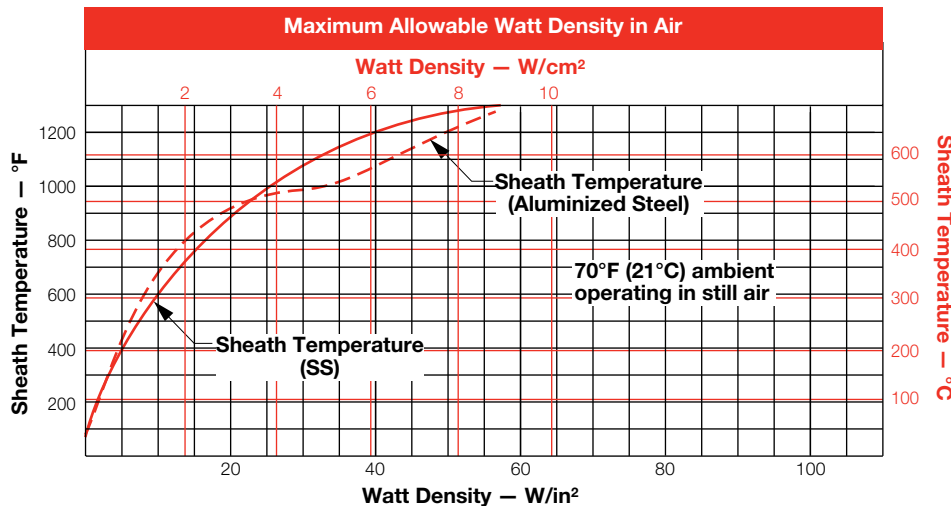
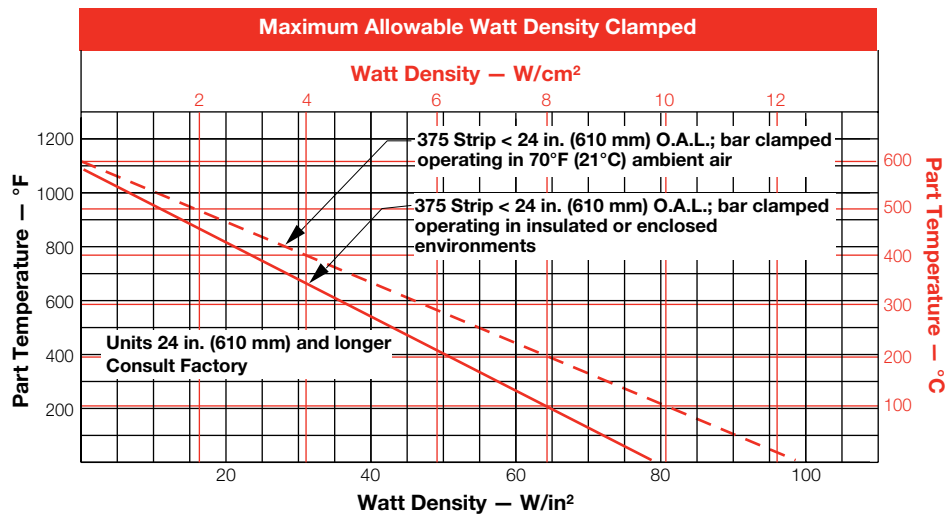
$$\begin{aligned} \text{(Offset Terminals)} &= [\text{Overall Length (A)} \times 1.5 \text{ in.}] - 6 \text{ in}^2 \\ &= [\text{Overall Length (A)} \times 38 \text{ mm}] - 38.7 \text{ cm}^2 \end{aligned}$$

Heated Area

$$\begin{aligned} \text{(Parallel Terminals)} &= [\text{Overall Length (A)} \times 1.5 \text{ in.}] - 4.7 \text{ in}^2 \\ &= [\text{Overall Length (A)} \times 38 \text{ mm}] - 30.3 \text{ cm}^2 \end{aligned}$$

Heated Area

$$\begin{aligned} \text{(One-on-One Terminals)} &= [\text{Overall Length (A)} \times 1.5 \text{ in.}] - 6 \text{ in}^2 \\ &= [\text{Overall Length (A)} \times 38 \text{ mm}] - 38.7 \text{ cm}^2 \end{aligned}$$

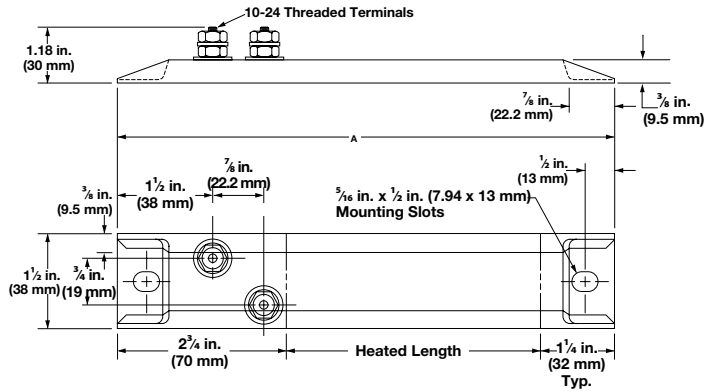


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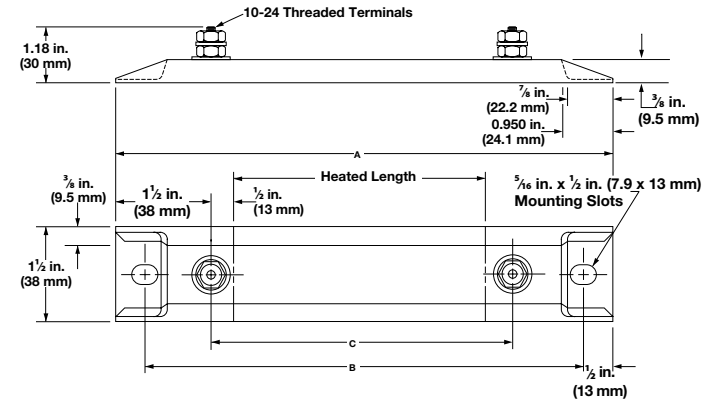
Termination Options

Offset Terminals



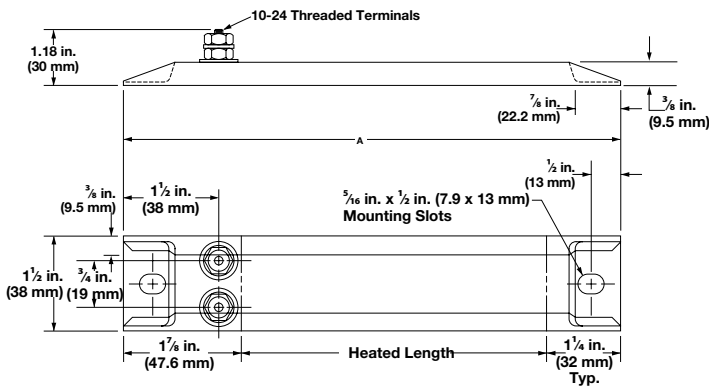
Two 10-24 threaded post terminals are offset from each other on the same end.

One-on-One Terminals



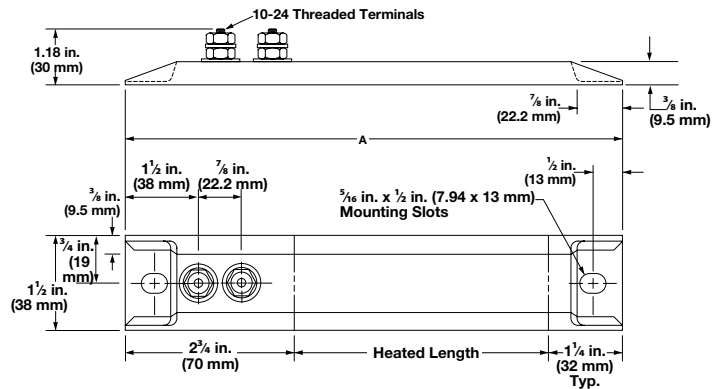
Two 10-24 threaded post terminals are placed one on each end.

Parallel Terminals



Two 10-24 threaded post terminals are used; both terminals on one end.

In-Line Terminals



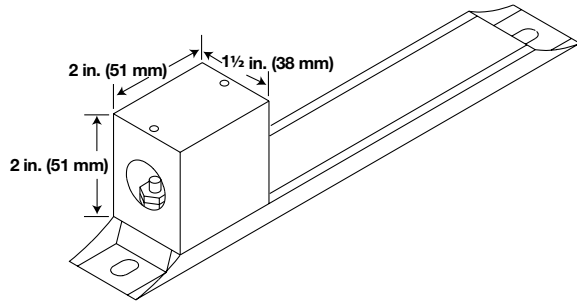
Two 10-24 threaded post terminals are in-line with each other on the same end.

Strip/Clamp-On Heaters

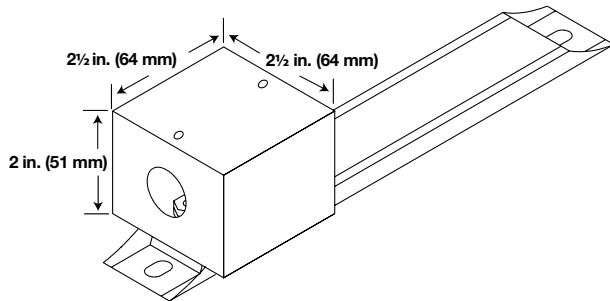
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Termination Options (Continued)

Metallic Terminal Boxes - Variations



Available on in-line terminals only.

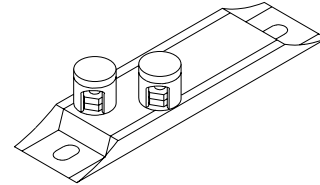


Available on offset terminals from stock and manufactured.

Metallic terminal boxes are available from stock on offset terminals. Terminal boxes act as a safety feature by covering the terminals. A conduit may be attached to the box through $\frac{7}{8}$ in. (22.2 mm) diameter holes in the ends of the box. To order, specify **terminal box**.

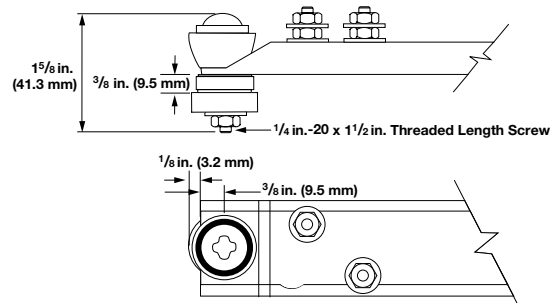
Accessories

Ceramic Terminal Covers



Ceramic terminal covers offer a convenient and economic method to insulate post terminals. They are sized for standard length posts with 10-24 screw thread size, supplied as an accessory item and shipped separately. Specify **Z4918** and quantity.

Secondary Insulation Bushings

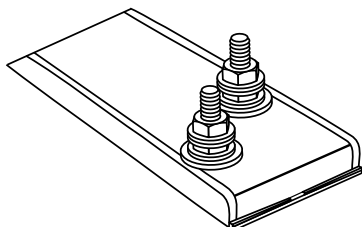


Insulators are suitable when air heating and/or voltage to ground is a concern. A secondary insulation bushing kit, part number **Z5230**, contains one set of bushings for one heater. To accommodate bushings, $\frac{17}{32} \times \frac{11}{16}$ inch diameter mounting holes **must** be specified when ordering the heater.

Extended Capabilities For 375 High-Temperature Strip Heaters

Options

Tab Removal



Tab removal is available from stock or manufactured products. Length without tabs equals total length including tabs minus 1 1/2 in. (38 mm).

Moisture Protection

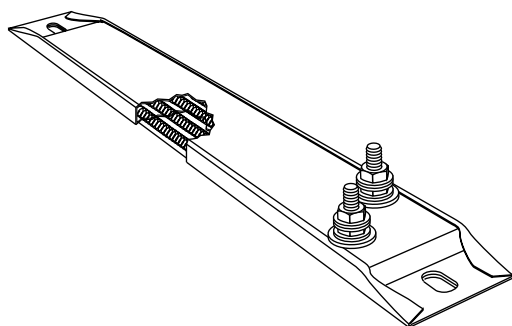
Improved Insulation Resistance Value (IIRV)

Treatment—This process coats the MgO insulation. The treated insulation fends off moisture when unheated for long periods of time. It is also ideal for heaters that are exported to customers around the world, where high humidity may be a problem.

Ground Studs and Mounting Studs

Standard 1/4-20 x 1 1/2 in. (38 mm) or M6-1 x 40 steel studs are welded to the heater. Contact your Watlow representative for exact locations on specific heaters.

Flat Tabs



Mounting tabs can be formed flat to allow bar clamping.

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Heater Part Numbers

Width in. (mm)	Length in. (mm)	Term.	Volts	Power (Watts)	Watt Density W/in ² (W/cm ²)	Approx. Net Wt. lbs (kg)	Delivery	Part Number	Chromalox® Part No. ①		Wellman® Part No. ①	
									Rust Resist. Iron Sheath	Chrome Stl. Sheath	Aluminized Steel Sheath	Chrome Stl. Sheath
1 1/2 (38)	5 1/2 (140)	Parallel	120	125	35 (5.4)	0.4 (0.18)	RS	SGA1J5JP1	PT-512	—	—	—
	5 1/2 (140)	Parallel	120	250	70 (10.8)	0.4 (0.18)	RS	SGA1J5JP2	—	PT-502	—	—
	6 (152)	Parallel	120	150	35 (5.4)	0.4 (0.18)	RS	SGA1J6AP2	PT-615	—	—	—
	6 (152)	Parallel	240	150	35 (5.4)	0.4 (0.18)	RS	SGA1J6AP3	PT-615	—	—	—
	6 (152)	Parallel	120	300	70 (10.8)	0.4 (0.18)	RS	SGA1J6AP4	—	PT-603	—	—
	6 (152)	Parallel	240	300	70 (10.8)	0.4 (0.18)	RS	SGA1J6AP5	—	PT-603	—	—
	7 1/2 (191)	Offset	120	150	29 (4.5)	0.5 (0.23)	RS	SGA1J7JO1	OT-715	—	SS1041	—
	7 1/2 (191)	Offset	240	150	29 (4.5)	0.5 (0.23)	M	SGA1J7JO2	OT-715	—	SS1052	—
	7 1/2 (191)	Offset	240	200	38 (5.9)	0.5 (0.23)	RS	SGA1J7JO3	—	OT-702	—	SS2052
	8 (203)	Offset	120	150	25 (3.9)	0.5 (0.23)	RS	SGA1J8AO1	OT-815	—	SS1061	—
	8 (203)	Offset	240	150	25 (3.9)	0.5 (0.23)	RS	SGA1J8AO5	OT-815	—	SS1072	—
	8 (203)	Offset	120	175	29 (4.5)	0.5 (0.23)	RS	SGA1J8AO6	OT-817	—	SS1081	—
	8 (203)	Offset	240	175	29 (4.5)	0.5 (0.23)	M	SGA1J8AO7	OT-817	—	SS1092	—
	8 (203)	Offset	120	250	42 (6.5)	0.5 (0.23)	RS	SGA1J8AO2	—	OT-802	—	SS2061
	8 (203)	Offset	240	250	42 (6.5)	0.5 (0.23)	RS	SGA1J8AO8	—	OT-802	—	SS2072
	8 (203)	Offset	120	400	67 (10.4)	0.5 (0.23)	RS	SGA1J8AO9	—	OT-804	—	SS2081
	8 (203)	Offset	240	400	67 (10.4)	0.5 (0.23)	RS	SGA1J8AO10	—	OT-804	—	SS2092
	8 (203)	Offset	120	500	83 (12.9)	0.5 (0.23)	RS	SGA1J8AO3	—	—	—	—
	8 (203)	Offset	240	500	83 (12.9)	0.5 (0.23)	RS	SGA1J8AO4	—	—	—	—
	8 (203)	1-on-1	120	150	24 (3.7)	0.5 (0.23)	RS	SGA1J8AT1	S-815	—	SD1021	—
	8 (203)	1-on-1	240	150	24 (3.7)	0.5 (0.23)	M	SGA1J8AT2	S-815	—	SD1032	—
	9 1/2 (241)	1-on-1	120	200	23 (3.6)	0.6 (0.27)	M	SGA1J9JT1	S-920	—	SD1041	—
	10 1/2 (267)	Offset	120	250	26 (4.0)	0.7 (0.32)	RS	SGA1J10JO1	OT-1025	—	SS1101	—
	10 1/2 (267)	Offset	240	250	26 (4.0)	0.7 (0.32)	RS	SGA1J10JO2	OT-1025	—	SS1102	—
	10 1/2 (267)	Offset	120	350	36 (5.6)	0.7 (0.32)	RS	SGA1J10JO8	—	OT-1003	—	SS2101
	10 1/2 (267)	Offset	240	350	36 (5.6)	0.7 (0.32)	RS	SGA1J10JO5	—	OT-1003	—	SS2112
	10 1/2 (267)	Offset	120	400	41 (6.4)	0.7 (0.32)	RS	SGA1J10JO6	—	OT-1004	—	SS2131
	10 1/2 (267)	Offset	240	400	41 (6.4)	0.7 (0.32)	RS	SGA1J10JO7	—	OT-1004	—	SS2132
	12 (305)	Offset	120	250	21 (3.3)	0.8 (0.32)	RS	SGA1J12AO1	OT-1225	OT-1202	SS1141	—
	12 (305)	Offset	240	250	21 (3.3)	0.8 (0.32)	RS	SGA1J12AO2	OT-1225	OT-1202	SS1152	—
	12 (305)	Offset	120	350	29 (4.5)	0.8 (0.36)	RS	SGA1J12AO5	—	OT-1203	—	SS2141
	12 (305)	Offset	240	350	29 (4.5)	0.8 (0.36)	RS	SGA1J12AO6	—	OT-1203	—	SS2152
	12 (305)	Offset	120	500	42 (6.5)	0.8 (0.36)	RS	SGA1J12AO3	—	OT-1205	—	SS2161
	12 (305)	Offset	240	500	42 (6.5)	0.8 (0.36)	RS	SGA1J12AO4	—	OT-1205	—	SS2172
	12 (305)	1-on-1	120	250	20 (3.1)	0.8 (0.36)	M	SGA1J12AT1	S-1225	S-1202	SD1061	SD2071
	12 (305)	1-on-1	240	250	20 (3.1)	0.8 (0.36)	RS	SGA1J12AT2	S-1225	S-1202	SD1072	SD2082
	12 (305)	1-on-1	240	500	40 (6.2)	0.8 (0.36)	RS	SGA1J12AT3	—	S-1205	—	SD2122
	14 (356)	Offset	120	300	20 (3.1)	0.9 (0.41)	RS	SGA1J14AO2	OT-1430	—	SS1181	—
	14 (356)	Offset	240	300	20 (3.1)	0.9 (0.41)	RS	SGA1J14AO1	OT-1430	—	SS1192	—
	14 (356)	Offset	120	500	33 (5.1)	0.9 (0.41)	RS	SGA1J14AO3	—	OT-1405	—	SS2181
	14 (356)	Offset	240	500	33 (5.1)	0.9 (0.41)	RS	SGA1J14AO4	—	OT-1405	—	SS2192
	14 (356)	1-on-1	120	300	20 (3.1)	0.9 (0.41)	M	SGA1J14AT1	S-1430	—	SD1131	—
	15 1/4 (387)	Offset	120	325	19 (2.9)	1.0 (0.45)	M	SGA1J15EO2	OT-1532	—	SS1201	—
	15 1/4 (387)	Offset	240	325	19 (2.9)	1.0 (0.45)	M	SGA1J15EO3	OT-1532	—	SS1212	—
	15 1/4 (387)	Offset	240	500	30 (4.6)	1.0 (0.45)	RS	SGA1J15EO4	—	OT-1505	—	SS2212

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RAPID SHIP

- RS - Next day shipment
- M - Manufacturing lead times

Strip/Clamp-On Heaters

375 High-Temperature Strip Heaters

Heater Part Numbers (Continued)

Width in. (mm)	Length in. (mm)	Term.	Volts	Power (Watts)	Watt Density W/in ² (W/cm ²)	Approx. Net Wt. lbs (kg)	Delivery	Part Number	Chromalox [®] Part No. ①		Wellman [®] Part No. ①	
									Rust Resist. Iron Sheath	Chrome Stl. Sheath	Aluminized Steel Sheath	Chrome Stl. Sheath
1 1/2 (38)	17 7/8 (454)	Offset	120	350	17 (2.6)	1.2 (0.54)	RS	SGA1J17RO4	OT-1835	—	SS1221	SS2221
	17 7/8 (454)	Offset	240	350	17 (2.6)	1.2 (0.54)	M	SGA1J17RO5	OT-1835	—	SS1232	SS2232
	17 7/8 (454)	Offset	120	375	18 (2.8)	1.2 (0.54)	RS	SGA1J17RO6	OT-1837	—SS1261	SS2241	—
	17 7/8 (454)	Offset	240	375	18 (2.8)	1.2 (0.54)	M	SGA1J17RO7	OT-1837	—	SS1252	—
	17 7/8 (454)	Offset	120	500	24 (3.7)	1.2 (0.54)	RS	SGA1J17RO1	OT-1850	—	SS1261	SS2241
	17 7/8 (454)	Offset	240	500	24 (3.7)	1.2 (0.54)	RS	SGA1J17RO2	OT-1850	—	SS1272	SS2252
	17 7/8 (454)	Offset	120	750	36 (5.6)	1.2 (0.54)	RS	SGA1J17RO9	—	OT-1807	— SS2261	—
	17 7/8 (454)	Offset	240	750	36 (5.6)	1.2 (0.54)	RS	SGA1J17RO8	—	OT-1807	— SS2272	—
	17 7/8 (454)	Offset	120	1000	48 (7.4)	1.2 (0.54)	RS	SGA1J17RO10	—	OT-1801	— SS2281	—
	17 7/8 (454)	Offset	240	1000	48 (7.4)	1.2 (0.54)	RS	SGA1J17RO3	—	OT-1801	— SS2292	—
	17 7/8 (454)	1-on-1	120	500	24 (3.7)	1.2 (0.54)	M	SGA1J17RT1	S-1850	S-1805	SD1211	SD2171
	17 7/8 (454)	1-on-1	240	500	24 (3.7)	1.2 (0.54)	RS	SGA1J17RT2	S-1850	S-1805	SD1222	SD2182
	17 7/8 (454)	1-on-1	240	750	35 (5.4)	1.2 (0.54)	M	SGA1J17RT3	—	S-1807	— SD2202	—
	17 7/8 (454)	1-on-1	120	1000	47 (7.3)	1.2 (0.54)	M	SGA1J17RT4	—	S-1801	— SD2211	—
	17 7/8 (454)	1-on-1	240	1000	47 (7.3)	1.2 (0.54)	M	SGA1J17RT5	—	S-1801	— SD2222	—
	19 1/2 (496)	Offset	240	350	15 (2.3)	1.3 (0.59)	M	SGA1J19JO6	OT-1935	—	SS1301	—
	19 1/2 (496)	Offset	120	500	22 (3.4)	1.3 (0.59)	M	SGA1J19JO7	OT-1950	OT-1905	— SS2301	—
	19 1/2 (496)	Offset	240	500	22 (3.4)	1.3 (0.59)	RS	SGA1J19JO4	OT-1950	OT-1905	— SS2312	—
	19 1/2 (496)	Offset	240	750	32 (5.0)	1.3 (0.59)	RS	SGA1J19JO8	—	OT-1907	— —	—
	19 1/2 (496)	Offset	240	1000	43 (6.7)	1.3 (0.59)	RS	SGA1J19JO1	—	OT-1901	— SS2332	—
	19 1/2 (496)	1-on-1	240	750	32 (5.0)	1.3 (0.59)	M	SGA1J19JT1	—	S-1907	— SD2262	—
	21 (533)	Offset	120	500	20 (3.1)	1.4 (0.64)	M	SGA1J21AO1	OT-2150	—	SS1341	—
	21 (533)	Offset	240	500	20 (3.1)	1.4 (0.64)	RS	SGA1J21AO2	OT-2150	—	SS1352	—
	21 (533)	Offset	120	750	29 (4.5)	1.4 (0.64)	M	SGA1J21AO3	—	OT-2107	— SS2341	—
	21 (533)	Offset	240	750	29 (4.5)	1.4 (0.64)	RS	SGA1J21AO4	—	OT-2107	— SS2352	—
	21 (533)	1-on-1	120	500	19 (2.9)	1.4 (0.64)	M	SGA1J21AT1	S-2050	S-2005	SD1291	SD2291
	23 3/4 (603)	Offset	120	500	17 (2.6)	1.5 (0.68)	RS	SGA1J23NO5	OT-2450	OT-2405	SS1361	SS2361
	23 3/4 (603)	Offset	240	500	17 (2.6)	1.5 (0.68)	RS	SGA1J23NO6	OT-2450	OT-2405	SS1372	SS2372
	23 3/4 (603)	Offset	120	750	25 (3.9)	1.5 (0.68)	M	SGA1J23NO1	OT-2475	OT-2407	SS1391	SS2381
	23 3/4 (603)	Offset	240	750	25 (3.9)	1.5 (0.68)	RS	SGA1J23NO2	OT-2475	OT-2407	SS1402	SS2392
	23 3/4 (603)	Offset	120	1000	34 (5.3)	1.5 (0.68)	RS	SGA1J23NO7	—	OT-2401	— SS2401	—
	23 3/4 (603)	Offset	240	1000	34 (5.3)	1.5 (0.68)	RS	SGA1J23NO3	—	OT-2401	— SS2412	—
	23 3/4 (603)	Offset	240	1500	51 (7.9)	1.5 (0.68)	RS	SGA1J23NO4	—	OT-2415	— —	—
	23 3/4 (603)	1-on-1	240	250	8 (1.2)	1.5 (0.68)	M	SGA1J23NT1	S-2425	—	SD1322	—
	23 3/4 (603)	1-on-1	240	500	17 (2.6)	1.5 (0.68)	M	SGA1J23NT3	S-2450	S-2404	SD1342	SD2322
	23 3/4 (603)	1-on-1	240	750	25 (3.9)	1.5 (0.68)	RS	SGA1J23NT5	—	S-2407	— SD2352	—
	23 3/4 (603)	1-on-1	120	1000	33 (5.1)	1.5 (0.68)	M	SGA1J23NT6	—	S-2401	— SD2361	—
	23 3/4 (603)	1-on-1	240	1000	33 (5.1)	1.5 (0.68)	M	SGA1J23NT7	—	S-2401	— SD2372	—
	23 3/4 (603)	1-on-1	240	1500	50 (7.8)	1.5 (0.68)	M	SGA1J23NT8	—	S-2415	— —	—
	25 1/2 (648)	Offset	120	500	16 (2.5)	1.7 (0.77)	RS	SGA1J25JO1	OT-2550	—	SS1421	—
	25 1/2 (648)	Offset	240	500	16 (2.5)	1.7 (0.77)	RS	SGA1J25JO2	OT-2550	—	SS1432	—
	25 1/2 (648)	Offset	120	750	23 (3.6)	1.7 (0.77)	M	SGA1J25JO3	OT-2575	OT2507	SS1441	SS2421
	25 1/2 (648)	Offset	240	750	23 (3.6)	1.7 (0.77)	RS	SGA1J25JO4	OT-2575	OT-2507	SS1452	SS2432
	25 1/2 (648)	Offset	240	1000	31 (4.8)	1.7 (0.77)	RS	SGA1J25JO5	—	OT-2501	— SS2452	—

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Heater Part Numbers (Continued)

Width in. (mm)	Length in. (mm)	Term.	Volts	Power (Watts)	Watt Density W/in ² (W/cm ²)	Approx. Net Wt. lbs (kg)	Delivery	Part Number	Chromalox® Part No. ①		Wellman® Part No. ①	
									Rust Resist. Iron Sheath	Chrome Stl. Sheath	Aluminized Steel Sheath	Chrome Stl. Sheath
1½ (38)	26¾ (680)	Offset	240	700	21 (3.3)	1.7 (0.77)	RS	SGA1J26NO1	OT-2670	—	SS1472	—
	26¾ (680)	Offset	240	1000	29 (4.5)	1.7 (0.77)	RS	SGA1J26NO2	—	OT-2601	—	SS2472
	30½ (775)	Offset	120	750	19 (2.9)	2.0 (0.91)	M	SGA1J30JO2	OT-3075	OT-3007	SS1481	—
	30½ (775)	Offset	240	750	19 (2.9)	2.0 (0.91)	RS	SGA1J30JO3	OT-3075	OT-3007	SS1492	SS2482
	30½ (775)	1-on-1	240	750	19 (2.9)	2.0 (0.91)	RS	SGA1J30JT1	S-3075	S-3007	SD1452	—
	33½ (851)	Offset	240	750	17 (2.6)	2.2 (1.0)	RS	SGA1J33JO1	OT-3375	OT-3307	SS1522	SS2522
	33½ (851)	1-on-1	240	1000	22 (3.4)	2.2 (1.0)	M	SGA1J33JT1	—	S-3301	—	SD2472
	35⅞ (911)	Offset	120	1000	21 (3.3)	2.3 (1.0)	M	SGA1J35RO4	OT-3610	—	SS1531	—
	35⅞ (911)	Offset	240	1000	21 (3.3)	2.3 (1.0)	RS	SGA1J35RO3	OT-3610	—	SS1542	SS2532
	35⅞ (911)	Offset	240	1500	31 (4.8)	2.3 (1.0)	RS	SGA1J35RO1	—	OT-3601	SS2552	—
	35⅞ (911)	1-on-1	240	1000	21 (3.3)	2.3 (1.0)	RS	SGA1J35RT1	S-3610	S-3601	SD1492	SD2492
	38½ (978)	Offset	120	1000	19 (2.9)	2.5 (1.1)	M	SGA1J38JO2	OT-3810	OT-3801	SS1581	SS2561
	38½ (978)	Offset	240	1500	29 (4.5)	2.5 (1.1)	RS	SGA1J38JO3	—	OT-3815	—	—
	42½ (1080)	Offset	240	1500	26 (4.0)	2.8 (1.3)	RS	SGA1J42JO1	—	OT-4315	SS1632	SS2632
	47⅞ (1216)	Offset	240	2250	34 (5.3)	3.1 (1.4)	RS	SGA1J47RO1	—	OT-4822	—	—

①Chromalox® and Wellman® part numbers are used as a cross reference to help select the equivalent Watlow part number. Chromalox® sizes 27 in. (686 mm) and longer, and all Wellman® sizes have mounting slot center to center distances 1/8 in. (3.2 mm) less than Watlow spacing.

Note: 5/16 in. x 1/2 in. (7.9 mm x 13 mm) mounting slots are supplied on all 375 strip heaters. Note that the Watlow part number specifies that the 375 strip heater includes an aluminized steel sheath. If a special sheath material is required, such as stainless steel, please contact your Watlow representative for material availability.

RAPID SHIP
 • **RS** - Next day shipment
 • **M** - Manufacturing lead times