

Cartridge Heaters

FIREROD®

The Watlow FIREROD® revolutionized the heating element industry in 1954 when it was patented as the first swaged cartridge heater. With premium materials and tight manufacturing controls, the FIREROD heater continues to provide superior heat transfer, uniform temperatures and resistance to oxidation and corrosion even at high temperatures.

FIREROD offers many delivery programs to meet your needs: same day shipment, Ship-to-Stock or Just-in-Time. And our experience in customized engineering is reflected in over 250,000 FIREROD cartridge heater designs. Stock or made-to-order, the Watlow FIREROD delivers heat in a hurry.

Performance Capabilities

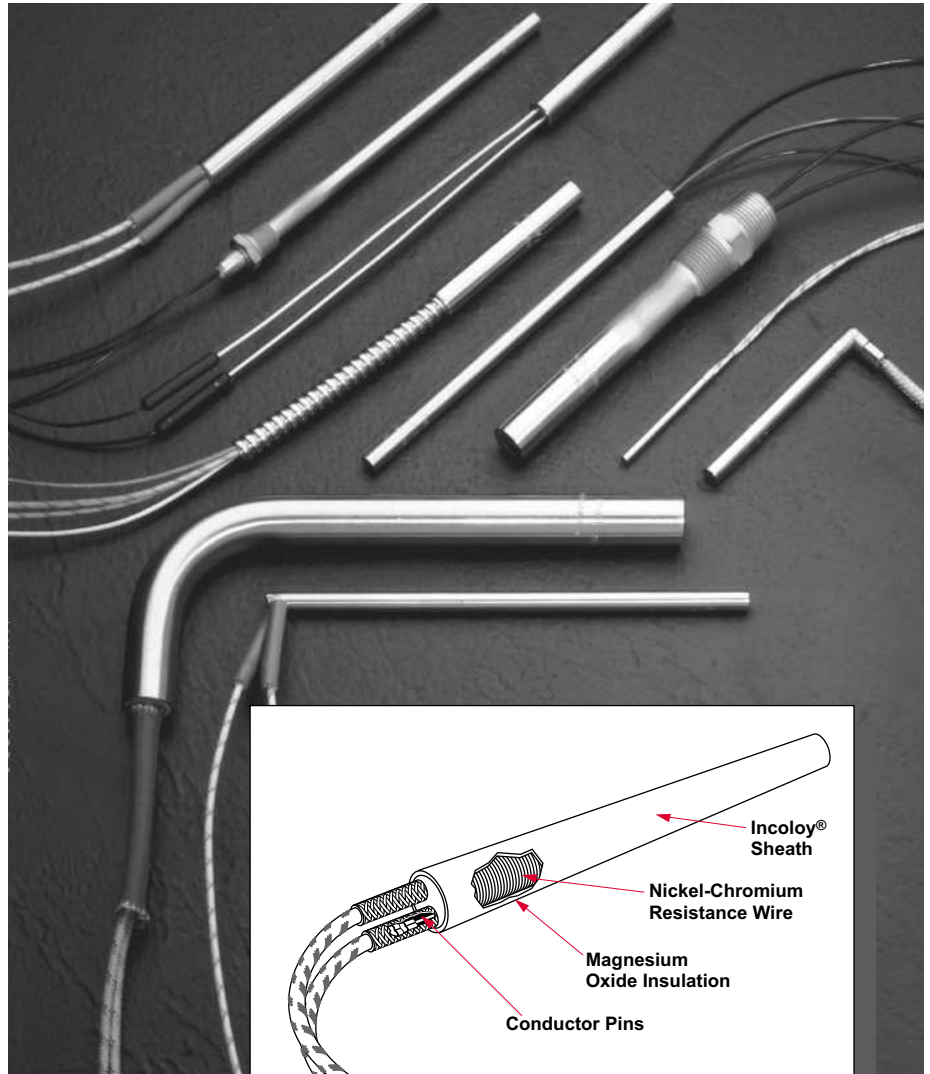
- Part temperatures to 1400°F (760°C) on Incoloy® sheath
- Part temperatures to 1000°F (540°C) on optional stainless steel sheath
- Watt densities to 400 W/in² (62 W/cm²)

Features and Benefits

- **Nickel-chromium resistance wire**, precisely wound and centered in the unit, assures even, efficient distribution of heat to the sheath.
- **Conductor pins** metallurgically bonded to the resistance wire ensure trouble-free electrical continuity.
- **Magnesium oxide insulation of specific grain and purity**, swaged to the proper density, results in high dielectric strength and contributes to faster heat-up.
- **Incoloy® sheath** resists oxidation and corrosion from many chemicals, heat and atmospheres.

Incoloy® is a registered trademark of Special Metals Corporation.

UL® is a registered trademark of Underwriter's Laboratories, Inc.



- **Minimal spacing between the element wire and sheath** results in lower internal temperature, giving you the ability to design with fewer or smaller heaters that operate at higher watt densities.
- **UL® and CSA approved flexible stranded wires**, with silicone-fiberglass oversleeve, insulate the wires to temperatures of 480°F (250°C).
- **Patented Lead Adaptor (LA) method** allows same day shipment on more than 150,000 configurations of stock FIREROD heaters and lead combinations.

Applications

- Molds
- Dies
- Platens
- Hot plates
- Sealings
- Fluid heating
- Life sciences
- Aerospace
- Semiconductor
- Foodservice equipment

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Applications and Technical Data

Tolerances

Diameter:

1 inch units: ±0.003 inches (±0.076 mm)

All other units: ±0.002 inches (±0.0508 mm)

Length:

All units to 4½ inches (115 mm) long: ±¾ inch (±2.4 mm)

¾ inch diameter units over 4½ inches (75 mm) long: ±3 percent

All other units over 4½ inches (115 mm) long: ±2 percent

Wattage:

¾ inch units: +10 percent, -15 percent

All other units: +5 percent, -10 percent

Resistance:

¾ inch units: +15 percent, -10 percent

All other units: +10 percent, -5 percent

Resistance changes with temperature. There are three circumstances under which resistance can be measured:

1. Room temperature (before use): nominal ohms are 90 percent of ohm's law calculation.
2. Room temperature (after use): nominal ohms are 95 percent of ohm's law calculation.
3. At temperature (during use): depending on application nominal ohms are approximately 100 percent of ohm's law.

Camber:

Units to 12 inches long: 0.005 inch per six inch length. Standard camber tolerance varies as the square of the length, in feet, is multiplied by 0.020 inches. For example, a 36 inch FIREROD has a camber tolerance of 0.020 inches X (3)² = 0.180 inches. Normally, slight camber does not present a problem since the heater will flex enough to fit into a straight, close fit hole.

Component Recognition File Numbers

UL® component rated to 240V~(ac) (file number E52951)

CSA component rated to 240V~(ac) (file number LR7392)

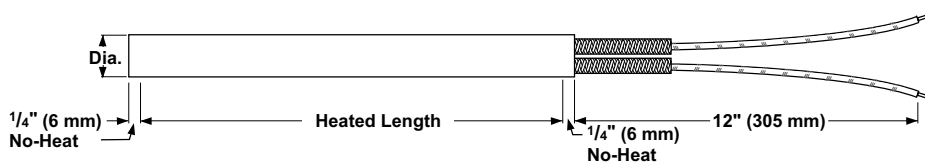
VDE component rated to 240V~(ac) (file number 10062-4911-0006)

Note: Not all options are covered.

Electrical Data

The *Electrical Data* table will assist you in selecting the correct FIREROD heater for your application, according to available voltage, amperage and wattage.

Please note, some combinations of minimum and maximum wattages are not available on the same heater diameter. Also, if you need to exceed limitations shown, contact your Watlow sales engineer or authorized distributor.



Number Of Circuits ^⑤		
Diameter inches	1-phase	3-phase
¾	3	1
1	5	2

FIREROD Diameter inches	Volts Max.	Amp Max. ①	Minimum Watts@120V ^② Heater Length			Maximum Watts				
			1 in (25 mm)	1 ½ in (38 mm)	2 in (50 mm)	120V 1-phase	240V 1-phase	480V 1-phase	240V 3-phase	480V 3-phase
¼	240	3.1	—	8	5	360	720	—	—	—
¼	240	4.4 ^⑥	100	55	40	525	1050	—	—	—
¾	240	6.7	65	35	25	800	1600	—	④	—
½	240	9.7	40	25	20	1,160	2,320	—	④	—
⅝	480	23.0	35	20	15	2,760	5,520	11,000	④	—
¾	480	23.0	30	15	10	2,760 ^③	5,520	11,000	9,550	19,100
1	480	23.0	—	15	10	2,760 ^③	5,520	11,000	9,550 ^③	19,100 ^③

① Determined by the current carrying capacity of internal parts and standard lead wire.

② Determined by the limitation of space for resistance winding. For minimum wattage of 240V~(ac) multiply value by four.

③ Higher wattages are available using more than one set of power leads. Multiply the wattage from the table by the applicable factor.

④ Consult the Watlow factory in St. Louis, Missouri, for data.

⑤ On ¾ inch diameter units, either three single-phase circuits or one three-phase Delta or Wye circuit is available. On one inch diameter units, either five single-phase or two three-phase Delta circuits are available.

⑥ For ¼ inch units with thermocouple maximum amperage is 3.1.

Cartridge Heaters

FIREROD

Maximum Allowable Watt Density



For metric watt density conversion see Metric FIREROD Cartridge, pages 119 and 120.

The following four charts detail maximum allowable watt densities for applications involving metal heating or steam, air and gas heating. Please review these respective charts and applicable data to determine the correct watt density for your application.

Correction Factors:

Also note, these graphs depict FIRERODs used in steel parts. Therefore, for either stainless steel or aluminum and brass, refer to applicable correction factors:

- ① For stainless steel, enter the graph with a fit 0.0015 inch (0.04 mm) larger than actual.
- ② For aluminum and brass, enter the graph with a temperature 100°F (38°C) above actual temperature.

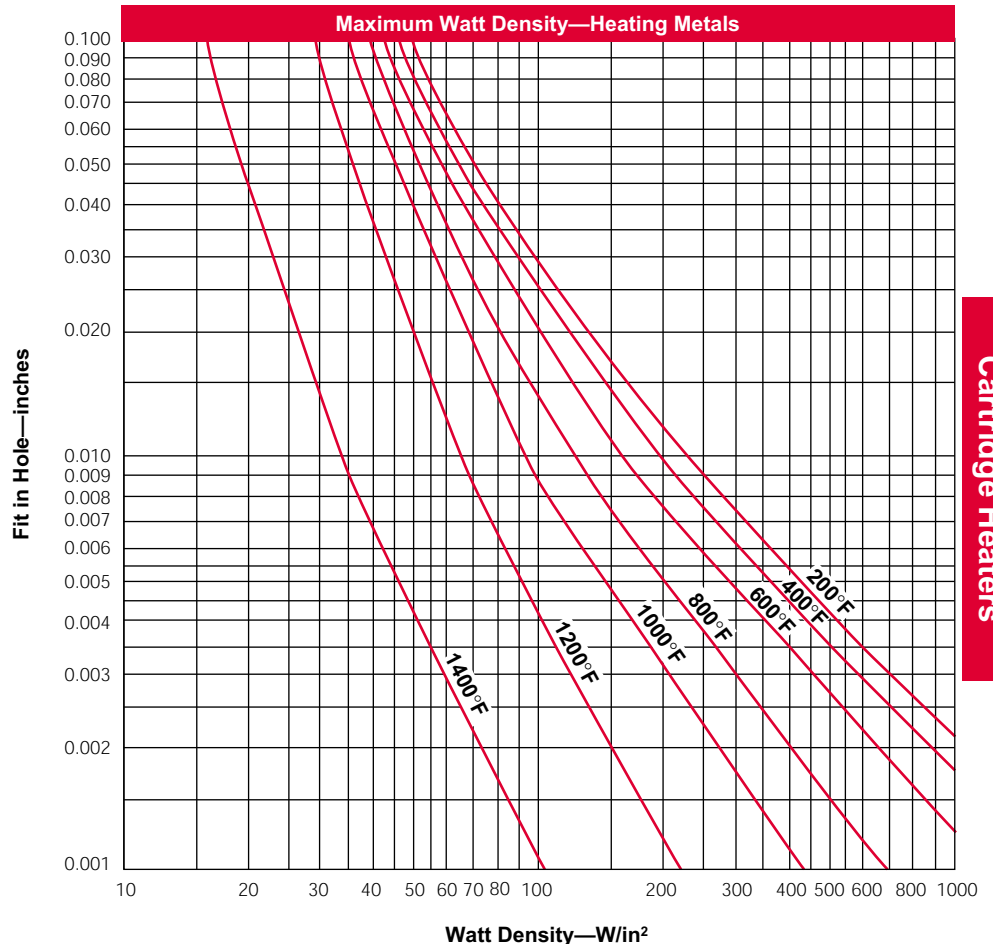
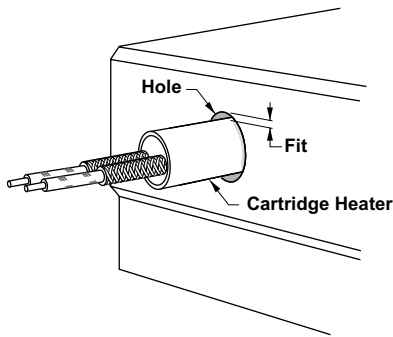
Heating Metals

The *Maximum Watt Density—Heating Metals* chart will tell you either the maximum hole fit or recommended watt density of the heater. Enter the chart with either known variable, part fit in hole dimension or W/in². Then find the

application temperature by reading up or over on the chart.

If the fit of the heater in the hole dimension is not known, it is easily determined. Subtract the minimum diameter of the FIREROD (nominal diameter minus tolerance) from the maximum hole diameter. For

example, take a hole diameter of 0.500 minus a heater diameter of 0.496 ±0.002 inch. The hole fit would be 0.006 inch. For FIREROD heaters in square holes or grooves, contact your Watlow sales engineer or authorized distributor for the fit in hole dimension.



Cartridge Heaters

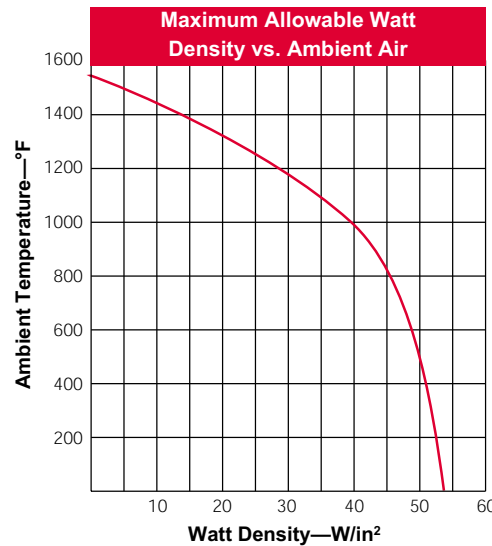
Cartridge Heaters

FIREROD

Maximum Allowable Watt Density

Continued

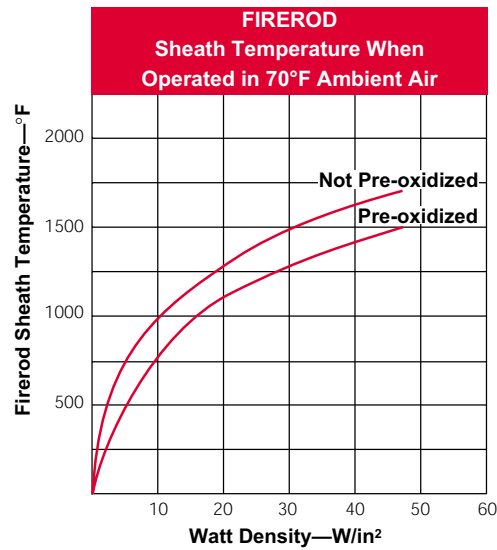
Heating Steam, Air and Gases



Watt Density vs Ambient Air Temperature

The *Watt Density vs Ambient Air Temperature* graph shows the maximum allowable watt density when one FIREROD is operated in air or similar gas.

For FIRERODs grouped in a single row, with no less than one diameter between elements, multiply value from graph by 0.95. When a reflector is placed behind the heaters, multiply the maximum allowable watt density value from the graph by 0.85.

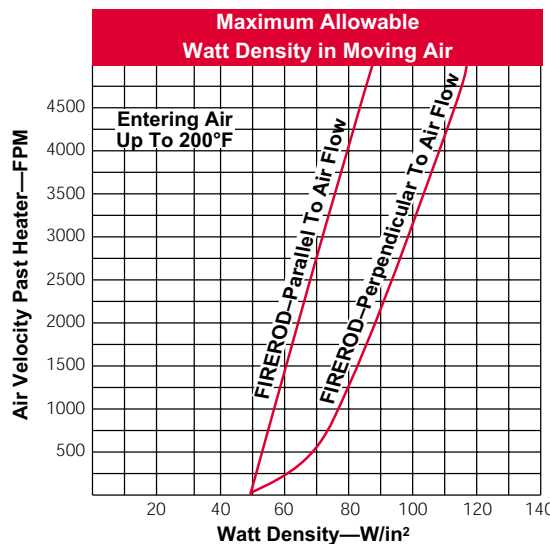


Sheath Temperature in Ambient Air

The *Sheath Temperature in Ambient Air* graph indicates the watt density required to bring a pre-oxidized FIREROD to a given sheath temperature when operated in 70°F (20°C) ambient air.

At 44 W/in² (6.8 W/cm²), the sheath temperature would be 1450°F (790°C). At this temperature, one year life would be expected, provided that cycling is not too frequent.

Higher temperatures would result in reduced heater life.



Watt Density in Moving Air

The *Watt Density in Moving Air* graph gives the maximum allowable watt density of a FIREROD in moving air.

The air movement is expressed in feet per minute (FPM). If the air flow is known in cubic feet per minute (CFM), divide the CFM by the net free area around the heater (ft²). The net free area is the total area of the enclosure minus the area occupied by the heater.

Cartridge Heaters

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Lead Specifications

Lead and Diameter Information

Heater Diameter inches	Standard Lead Gauge Fiberglass	Lead Wire Size Tolerance Fiberglass	Standard Lead Gauge Teflon®	Lead Wire Size Tolerance Teflon®	Standard Stainless Steel Hose I.D.	Standard Stainless Steel Braid I.D.
1/8	24	0.044 - 0.058	24 solid	0.036 - 0.044	1/8	1/8
1/4	22	0.079 - 0.093	22	0.046 - 0.054	1/8	1/8
3/8	22	0.079 - 0.093	20	0.054 - 0.062	7/32	1/4
1/2	18	0.095 - 0.109	20	0.054 - 0.062	9/32	1/4
5/8	18	0.095 - 0.109	18	0.064 - 0.074	3/8	1/4
3/4	18	0.095 - 0.109	14	0.087 - 0.101	1/2	3/8
1	18	0.095 - 0.109	14	0.087 - 0.101	N/A	N/A

Lead length tolerances: 1 inch to 36 inches = -1/2 inch, +1 1/2 inches; > 36 inches to 72 inches = -1, +3 inches; > 72 inches = ±4 inches.

Stainless steel hose and braid tolerances: same as lead wire.

Units constructed with 480 volts require MGT leads. If connecting heaters in series above 300 volts, MGT leads are also required.

Ratings: GGS, 300V, 480°F (250°C)
 MGT, 600V, 840°F (450°C)
 Teflon®, 600V, 400°F (205°C)
 Silicone Rubber, 600V, 300°F (150°C)

Lead Gauge	Nickel Ampacity	N.C.C. Ampacity	SPC/NPC
26	2.5	4.2	6.0
24 stranded	3.1	5.2	7.5
24 solid	3.1	5.2	7.5
22	4.4	7.2	10.5
20	N/A	N/A	14.0
18	7.6	12.6	18.0
16	9.7	16.1	23.0
14	12.5	21.0	30.0
12	16.8	28.0	40.0
10	23.0	38.5	55.0

Dimensional Data

The *Dimensional Data* table gives minimum/maximum lengths for available FIREROD diameters.

FIREROD Diameter		Length			
Nominal inches	Actual inches (mm)	Minimum inches (mm)	Maximum inches (mm)	Minimum inches (mm)	Maximum inches (mm)
1/8	0.122 (3.10)	1 1/4 (32)	12 (305)	1 1/4 (32)	12 (305)
1/4	0.246 (6.25)	3/8 (22)	36 (915)	3/8 (22)	36 (915)
3/8	0.371 (9.42)	1/2 (22)	48 (1,220)	1/2 (22)	48 (1,220)
1/2	0.496 (12.60)	3/4 (22)	60 (1,520)	3/4 (22)	60 (1,520)
5/8	0.621 (15.77)	1 (25)	72 (1,830)	1 (25)	72 (1,830)
3/4	0.746 (18.95)	1 (25)	72 (1,830)	1 (25)	72 (1,830)
1	0.996 (25.30)	1 1/4 (32)	72 (1,830)	1 1/4 (32)	72 (1,830)

Indicates **recommended** maximum length; however longer lengths are available.

Cartridge Heaters

FIREROD

Non LA Stock

Modification Coding

Watlow offers heaters in various diameters, lengths and volt-wattage combinations that are ready for shipping. Stock heaters are listed on **pages 97-107**. Any stock heaters can have basic modifications made and shipped the same day. These

modifications include flanges, threaded fittings, locating rings, elbows, couplers, ceramic beads and leads. The following is a list of all available non LA modifications and their code numbers.

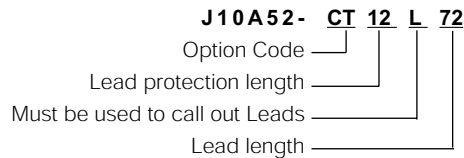
Mounting Option Codes

BA	Small flange FS (available on 1/4", 3/8", 1/2")
BB	Medium flange FM (available on 1/4", 3/8", 1/2", 5/8", 3/4")
BC	Large flange FL (available on 5/8", 3/4")
BD	Locating ring (available on 1/4", 3/8", 1/2", 5/8", 3/4")
BE	Single brass fitting
BF	Double brass fitting
BG	Single stainless steel fitting
BH	Double stainless steel fitting
BY	Stainless steel reversed
BZ	Brass reversed

Lead Protection Option Codes

CC	Straight coupler	— BX
CD	Right angle elbow	— BX
CE	Straight coupler	— stainless steel hose
CF	Right angle elbow	— stainless steel hose
CJ	Straight coupler	— BX — solder coupler to heater
CK	Straight coupler	— BX — solder coupler to BX
CL	Straight coupler	— BX — solder coupler to BX and heater
CM	Right angle elbow	— BX — solder elbow to heater
CN	Right angle elbow	— BX — solder elbow to BX
CP	Right angle elbow	— BX — solder elbow to BX and heater
CR	Straight coupler	— stainless steel hose — solder coupler to heater
CS	Straight coupler	— stainless steel hose — solder coupler to hose
CT	Straight coupler	— stainless steel hose — solder coupler to hose and heater
CU	Right angle elbow	— stainless steel hose — solder elbow to heater
CV	Right angle elbow	— stainless steel hose — solder elbow to hose
CW	Right angle elbow	— stainless steel hose — solder elbow to hose and heater
CX	Straight coupler	— stainless steel braid — 1/8" diameter only
CY	Straight coupler	— stainless steel hose — 1/8" diameter only

Example:



Pin Option Codes

AA	Short pins 5/16"
AB	Medium pins 3/8"
AC	Long pins 1 1/4"
AD	Stagger pins
AE	Ceramic beads 1/2"
AF	Ceramic beads 3/4"
AG	Ceramic beads 1"
AH	Ceramic beads 1 1/4"
AJ	Ceramic beads 1 1/2"

Note: Mounting options are located on the last 1/4 inch of all non-LA stock units

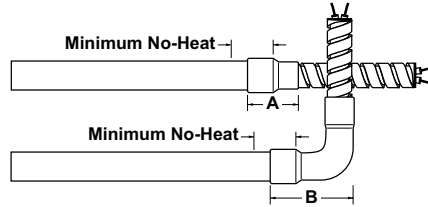
Cartridge Heaters

FIREROD

Non LA Stock

Termination Options

Modified Stock Straight and Right Angle Galvanized BX Conduit



Galvanized BX conduit equals stainless steel hose in its abrasion protection. The conduit is attached with either a crimped-on straight or 90 degree elbow copper coupling which overlaps the heater sheath.

The 1/4-inch diameter FIRERODs use stainless steel hose instead of conduit. On one-inch (25 mm) diameter FIRERODs, only flexible galvanized hose is used.

Modified Stock units may be ordered either with copper coupler/elbow and BX conduit or stainless steel hose. To order, specify **BX conduit** or **stainless steel hose** as well as straight or right angle coupler, conduit/hose length and lead lengths.

Unless specified, 12-inch (305 mm) hose or conduit is supplied. Leads are two inches (51 mm) longer than hose.

BX Conduit

Coupler utilizes BX conduit or SS hose.

Heater Diameter inches	Straight A Dimension		Right Angle B Dimension		BX O.D.		Hose O.D.	
	inches	(mm)	inches	(mm)	inches	(mm)	inches	(mm)
1/4	7/8	(22)	1 1/6	(27)	—	① —	3/8	(10)
3/8	1	(25)	1 3/8	(35)	1/2	(13)	3/8	(10)
1/2	1 3/16	(30)	1 5/8	(41)	5/16	(14)	1/2	(13)
5/8	1 1/4	(32)	2 1/6	(52)	5/16	(14)	5/8	(16)
3/4	1 1/2	(38)	2 1/8	(54)	5/16	(14)	5/8	(16)

① 1/4 inch diameter unit uses SS hose only.

Galvanized BX conduit is available on Modified Stock units. It is also available on Stock/Standard FIRERODs in combination with LA swaged-in flexible leads, as well as LA Teflon® and silicone rubber seals and leads.

On Modified Stock, insert length = overall length of heater - 1/4 inch.

Note: If the heater diameter you need is not shown on the chart, Watlow will manufacture to your specifications.

Cartridge Heaters

FIREROD

LA Stock

Termination Options

Patented LA—or Lead Adaptor—Modification Method



1000°F maximum on LA cap

Watlow has developed a patented Lead Adaptor (LA) program for customers in need of heaters quickly. The LA program takes a stock heater

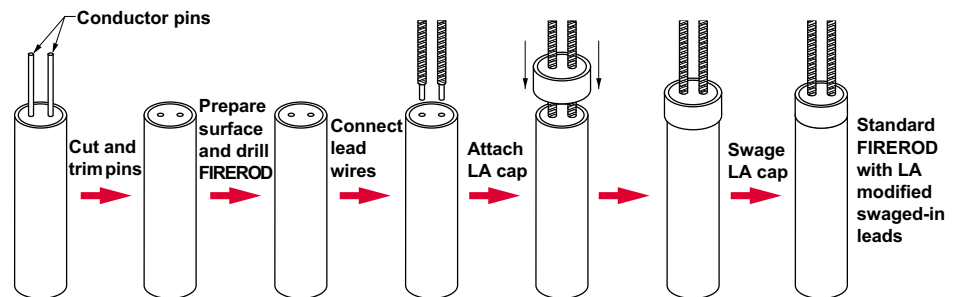
adds leads and lead protection, if requested. The LA adder has a standard 12 inches (305 mm) of protection and 14 inches (356 mm) of leads, but additional length can be added. The leads and protection can also be attached in a right angle configuration for applications with restricted space.

LA configurations are permanently attached to the heater. Most configurations can be ordered with no-heat extensions. These can also have mounting options including flanges, threaded fittings or locating rings.

LA adders can be used on either stock heaters or made-to-order heaters. The LA adders usually take one to three days to ship.

To configure a FIREROD with swaged-in leads, Watlow:

- Cuts the pins off flush with the end piece and prepares the surface for drilling.
- Drills the heater.
- Connects the lead wires, and then places an LA cap over the lead end of the heater.
- Swages the heater to produce a rugged unit with swaged-in leads.



LA options available on $\frac{3}{8}$ inch to $\frac{3}{4}$ inch diameters.

Note: Limited LA options available on $\frac{1}{4}$ inch diameter.

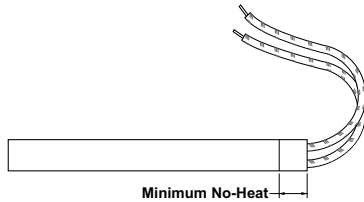
Maximum temperature of LA cap is 1000°F (538°C) except for MI leads option.

Cartridge Heaters

FIREROD

LA Stock

Termination Options

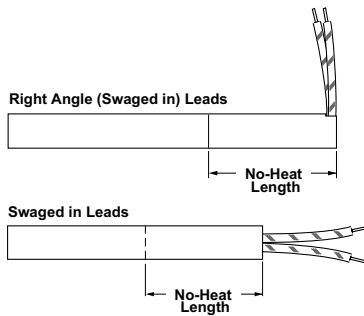


LA Swaged-in Flexible Leads

LA swaged-in flexible leads are used in applications where a high degree of flexing exists or the leads must be bent sharply adjacent to the heater without exposing or breaking the conductor. The stranded wire leads are connected internally and exit through the lead end. The overall length of the heater is extended by $\frac{3}{16}$ inch (5 mm).

To order, specify **length adder code D** bringing the total disk end no-heat to $\frac{7}{16}$ inch.

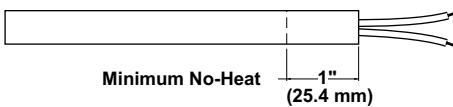
This LA option is not available on $\frac{1}{8}$ inch (3 mm) diameter. On $\frac{1}{8}$ inch (3 mm) diameter FIRERODs, leads are connected externally using a solid conductor lead wire. If stranded wire is desired on $\frac{1}{8}$ inch (3 mm) diameter units, consult factory.



No-Heat Extensions

No-heat extensions are recommended in applications where leads may be exposed to excessive heat, thus requiring a cooler lead end. Also used when heat is not required along the entire length of the FIREROD.

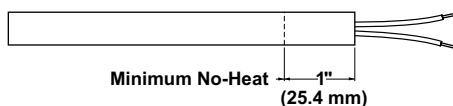
No-heat extensions are available for most LA stock options in diameters of $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$ and $\frac{3}{4}$ inch (9, 13, 16 and 19 mm). These extensions are designed to provide a total no-heat length of 1, 1½, 2 or 2½ inches (25, 38, 51 or 65 mm) at the lead end of stock FIRERODs only. Consult factory for available LA options.



LA Teflon® Seal and Leads

LA Teflon® seal and leads protect the heater against moisture/contamination from lubricating oil, cleaning solvents, plastic material or fumes and organic tapes. This seal is effective to 400°F (205°C) under continuous operation.

Please note when ordering this option, that a minimum no-heat section is required to allow for construction. Additional no-heat may be required to keep the seal below effective temperatures. The minimum lead end no-heat is one inch. The LA cap adds $\frac{3}{4}$ inch (19 mm) to the overall length of the heater. To order, specify **option code T**.



LA Silicone Rubber Seal and Leads

LA silicone rubber seal and leads protect the heater against moisture/contamination from lubricating oil, cleaning solvents, plastic material or fumes and organic tapes. This seal is effective to 450°F (230°C) under continuous operation.

Please note when ordering this option, that a minimum no-heat section is required to allow for construction. Additional no-heat may be required to keep the seal below effective temperatures. The minimum lead end no-heat is one inch. The LA cap adds $\frac{3}{4}$ inch (19 mm) to the overall length. To order, specify **option code P**.

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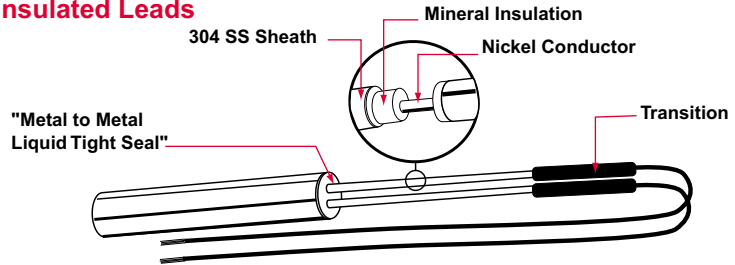
FIREROD

LA Stock

Termination Options

Continued

Mineral Insulated Leads



MI leads handle both high temperatures and contamination, and resist other problems like abrasion and excessive vibration. The metal seal and swaged-in, formable MI cable leads are capable of handling temperatures up to 1500°F (815°C). In addition, the lead end seal resists moisture and other forms of contamination, including gases, oils, plastic drool, solvents and water.

Features and Benefits

- **Increased heater life.**
- **Less down time.**
- **No need for a soft start** due to moisture penetration.
- **Ability to use a cartridge heater where not possible before.**
- **Abrasion and vibration resistant.**
- **Able to be formed or bent** to fit the contours of wiring raceways.
- **No additional insulation of lead wires is needed** to protect against high temperatures.
- **Lead cables and seal will not out-gas** in vacuum environments.

The Watlow FIREROD with the patented MI lead and seal option is covered by a two-year limited warranty. This extended warranty for

this product only applies to manufacturing defects or failures due to over-temperature or product failure due to contamination.

This LA option is also available as a manufactured item. Specify MI leads and seal, as well as volts, watts, cable length, lead length and type. Six inches of MI cable and 12 inches (305 mm) of Teflon® leads will be supplied unless otherwise specified. To order, specify **option code J**.

Applications

- Vacuum forming
- Plastic molding
- Medical instrument manufacturing
- Food handling equipment
- Zinc die-casting

Heater Diameter inches	Maximum Current amps	Conductor Diameter inches	Cable Diameter inches	Transition Diameter inches	Cable Length min max inches	Minimum Bend Radius	Maximum Voltage inches	Length Adder
3/8	7.0	0.044	0.108	0.230	6 72	0.225	240	G(3/8)
1/2	7.0	0.044	0.108	0.230	6 72	0.225	240	K(9/16)
5/8	9.7	0.062	0.138	0.250	6 72	0.280	240	L(3/8)
3/4	9.7	0.062	0.138	0.250	6 72	0.280	240	L(5/8)

The above information pertains to standard FIREROD heaters. However, variations in these parameters may be accommodated to suit specific customer needs.

Technical Data

Max. temp. of cable: 1500°F
 Max. temp. of cable to lead transition: 300°F
(where flexible leads attach to cable)
 Cable sheath material: 304 SS
 Conductor material: Nickel
 Maximum voltage: 240V

Lead Types

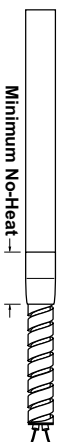
Teflon® (400°F/205°C) – T
 Silicone Rubber (300°F/150°C) – S
 GGS (480°F/250°C) – No code
 MGT (840°F/450°C) – H

Cartridge Heaters

FIREROD

LA Stock

Straight Protection Options



LA Straight Stainless Steel Hose

LA straight stainless steel hose provides the best protection against abrasion from sharp edges. It also offers ease of handling and wiring in abrasive environments. Unless specified a 12-inch (305 mm) hose is supplied. Leads are two inches (51 mm) longer than hose.

Minimum lead end no-heat required is $\frac{3}{8}$ inch (16 mm). Option adds $\frac{3}{8}$ inch (9 mm) to overall length on stock units.

To order, specify **option code H**.



LA Straight Stainless Steel Braid

LA straight stainless steel braid is designed to protect leads from abrasion against sharp edges. It is the most flexible of Walrow's protective lead arrangements.

Unless specified a 12-inch (305 mm) braid is supplied. Leads are two inches (51 mm) longer than braid.

Minimum lead end no-heat required is $\frac{3}{8}$ inch (16 mm). Option adds $\frac{3}{8}$ inch (9 mm) to overall length on stock units.

To order, specify **option code C**.



LA Straight Stainless Steel Hose with Teflon® Leads and Seal

LA straight stainless steel hose with Teflon® leads and seal provides the ultimate combination of abrasion protection and a moisture resistant seal. Unless specified a standard 12-inch (305 mm) hose is supplied.

Leads are two inches (51 mm) longer than hose.

Minimum lead end no-heat required is $\frac{3}{8}$ inch (19 mm). Option adds $\frac{1}{2}$ inch (13 mm) to overall length on stock units.

To order, specify **option code G**.



LA Straight Stainless Steel Braid with Teflon® Leads and Seal

LA straight stainless steel braid with Teflon® leads and seal provides Walrow's most flexible lead protection with a moisture resistant seal. Unless specified a 12-inch (305 mm) braid is supplied. Leads

are two inches (51 mm) longer than the braid.

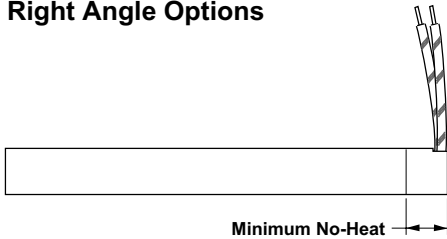
Minimum lead end no-heat required is $\frac{3}{8}$ inch (19 mm). Option adds $\frac{1}{2}$ inch (13 mm) to overall length on stock units.

To order, specify **option code F**.

Cartridge Heaters

FIREROD

LA Stock Right Angle Options



LA Right Angle Leads

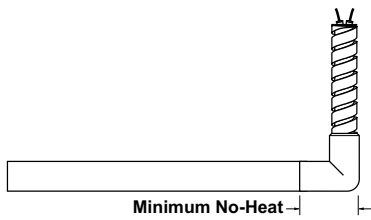
LA right angle leads are used in applications with a high degree of flexing and when space limitations are critical. Stranded lead wires are connected internally (swaged-in) and exit at a 90 degree angle at the end of the heater.

To order, specify **option code R**.

To order right angle leads with Teflon® leads and seals, specify **option code B**.

Minimum No-Heat Required inches					
Dia.	1/4	3/8	1/2	5/8	3/4
Inches	1 1/16	5/8	1 1/16	1 1/16	1 1/16

Note: Option is not available on 1/4 inch (6 mm) diameter.



LA Right Angle Stainless Steel Hose

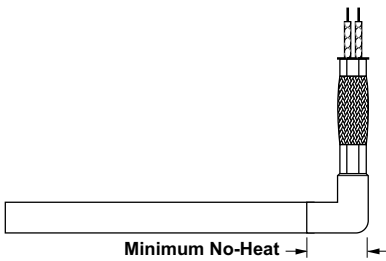
LA right angle stainless steel hose is provided for wiring convenience. Like the LA straight stainless steel hose, it protects leads from abrasion against sharp edges. Unless specified, 12-inch (305 mm) hose is supplied. Leads are two inches

(51 mm) longer than hose.

To order, specify **option code W**.

Minimum No-Heat Required inches					
Dia.	1/4	3/8	1/2	5/8	3/4
Inches	N/A	3/4	13/16	13/16	1

Note: Option is not available on 1/4 inch (6 mm) diameter.



LA Right Angle Stainless Steel Braid

LA right angle stainless steel braid is provided for wiring convenience. Like the LA straight braid, it protects leads from abrasion against sharp edges.

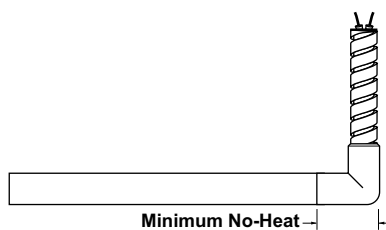
Unless specified, 12-inch (305 mm) braid is supplied. Leads are two

inches (51 mm) longer than braid.

To order, specify **option code Y**.

Minimum No-Heat Required inches					
Dia.	1/4	3/8	1/2	5/8	3/4
Inches	N/A	3/4	13/16	13/16	1

Note: Option is not available on 1/4 inch (6 mm) diameter.



LA Right Angle Stainless Steel Hose with Teflon® Leads and Seal

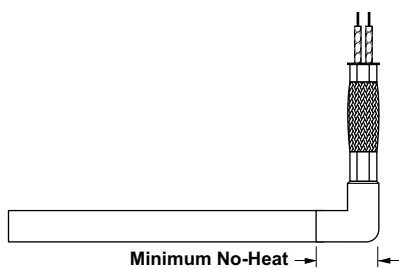
LA right angle stainless steel hose with Teflon® leads and seal provides the ultimate combination of abrasion protection and a moisture resistant seal with wiring convenience. Unless specified, a 12-inch (305 mm) hose is supplied. Leads are two inches

(51 mm) longer than hose.

Minimum lead end no-heat required is 1 1/2 inch (38 mm). Option adds 1 1/4 inch (32 mm) to overall length on stock units.

To order, specify **option code M**.

Note: Option is not available on 1/4 inch (6 mm) diameter.



LA Right Angle Stainless Steel Braid with Teflon® Leads and Seal

LA right angle stainless steel braid with Teflon® leads and seal provides Waltow's most flexible lead protection and moisture resistant Teflon® seal with wiring convenience. Unless specified a 12-inch (305 mm) braid is supplied.

Leads are two inches (51 mm) longer than the braid.

Minimum lead end no-heat required is 1 1/2 inch (38 mm). Option adds 1 1/4 inch (32 mm) to overall length on stock units.

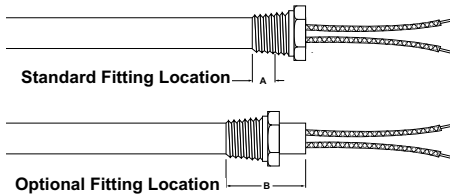
To order, specify **option code A**.

Note: Option is not available on 1/4 inch (6 mm) diameter.

Cartridge Heaters

FIREROD

LA Stock Mounting Options



Fitting overlaps the unheated section and is soldered to the sheath.

LA Stock Threaded Fittings

Threaded fittings allow for fast, water-tight installation of the heater into a threaded hole. These fittings can be ordered in either brass or 304 stainless steel. Other stainless steel alloys are available upon

Lead Arrangement	STD Fitting ① Location Dimension A	
	inches	(mm)
Crimped Leads	¼	(6)
Swaged in Leads	⅝ ^{②④}	(8)
STR SS Hose	½ ^③	(13)
STR SS Braid	½	(13)
Teflon® Seal & LDS	⅞	(22)
Silicone Seal & LDS	⅞	(22)

request. Double threaded fittings are also available.

To order, specify either **brass** or **stainless steel threaded fittings**.

On LA stock give location of fittings, if no-heat extension option is requested. Specify location from disc end to bottom of threads.

① The location of the threaded fitting from thread end of fitting to the lead end of heater.

All optional fitting locations are available only with LA Stock no-heat extensions. Consult the Watlow factory in St. Louis, Missouri, for details.

② On ¼ inch diameter FIREROD only "A" dimension is ⅞ inch (11 mm).

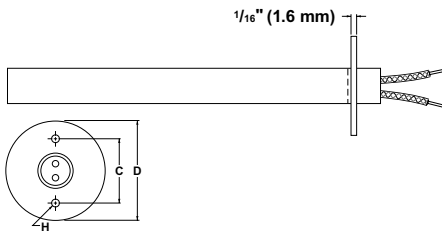
③ On ¼ inch diameter FIREROD only "A" dimension is ⅝ inch (16 mm).

④ On ⅝ inch and ¾ inch the fitting is located at ⅞ inch from lead end using a ¾ no-heat extension. In order to locate at ⅞ inch the fitting must be epoxied.

Flanges

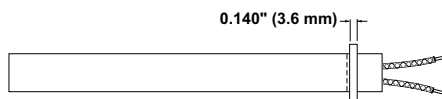
Stainless steel flanges are a convenient mounting method as well as a way to position a heater within an application. The standard flange is staked on and located ¼ (6 mm) inch from the LE. The flange can be located up to 2¼ inches (57 mm) from the LE as long as it is over a no-heat section. Use this option in combination with most LA configurations.

To order, specify **flange**, size and locations.



Flange Specifications

FIREROD Diameter inches	Flange Size	inches		
		D	C	H
¼, ⅜, ½	FS	1	¾	0.144
¼, ⅜, ½ ⅝, ¾	FM	1 ½	1 ⅞	0.156
⅝, ¾, 1	FL	2	1 ½	0.201



Locating Ring

A stainless steel locating ring can be used as a retaining collar to position a FIREROD if mounting requirements are not critical.

On LA Stock, give location if the no-heat extension option is requested. On in-stock FIRERODs without an LA option, location will be on the last ¼ inch (6 mm). To order, specify **locating ring**.

Locating Ring Specifications

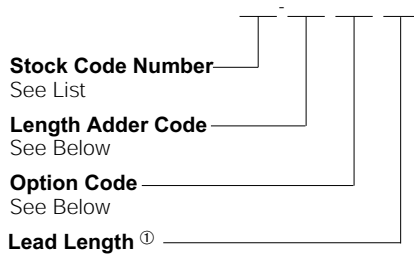
Minimum No-Heat Required inches				
Diameter	⅜	½	⅝	¾
Ring O.D.	⅝	¾	⅞	1

Cartridge Heaters

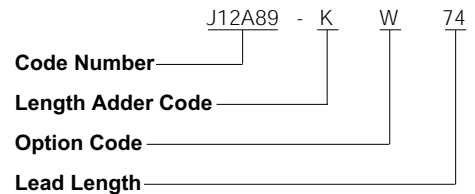
FIREROD

LA Stock

LA Build-a-Code Number



Example:



① Lead length will be two inches (51 mm) longer than braid or hose unless otherwise specified on the order.

Option	Minimum Length Adders Per Diameter Per Option					Option Code
	inches					
Heater Diameter	¼	⅜	½	⅝	¾	
Swaged-in Leads	D (⅜)	D (⅜)	D (⅜)	D (⅜)	D (⅜)	None
Right Angle Leads	H (⅞)	G (⅜)	H (⅞)	H (⅞)	H (⅞)	R
Teflon® Seal and Leads	— —	N (¾)	N (¾)	N (¾)	N (¾)	T
Right Angle Teflon® Seal and Leads	— —	1E (1¼)	1E (1¼)	1E (1¼)	1E (1¼)	B
Silicone Seal and Leads	— —	N (¾)	N (¾)	N (¾)	N (¾)	P
Straight Hose	G (⅜)	G (⅜)	G (⅜)	G (⅜)	G (⅜)	H
Right Angle Hose	— —	J (½)	K (⅞)	K (⅞)	N (¾)	W
Straight Hose with Teflon® Seal and Leads	— —	J (½)	J (½)	J (½)	J (½)	G
Straight Braid	G (⅜)	G (⅜)	G (⅜)	G (⅜)	G (⅜)	C
Right Angle Braid	— —	J (½)	K (⅞)	K (⅞)	N (¾)	Y
Right Angle Braid with Teflon® Seal and Leads	— —	M (1⅞)	N (¾)	P (1⅜)	R (⅞)	A
SJO Cord	— —	— —	N (¾)	N (¾)	— —	S

LA options are available on all stock FIRERODs, except ⅝ inch diameter. To order any of these options, please build the order number by specifying Watlow code number, length adder code, option code and lead length.

Ordering Example: The order number **J12A89-K72W74** indicates you have ordered a 12 inch (305 mm) FIREROD with 72 inch (1830 mm) right angle stainless steel hose and 74 inch (1880 mm) leads. The overall heater length equals 12 ⅞ inches (320 mm).

Note: No-heat extensions are available for most LA options in diameters of ⅜, ½, ⅝ and ¾ inch. Consult factory for available LA options. No-heat length extensions are available in the following dimensions.

No-Heat Length Adder Codes

No-Heat Option		Length Adder Code
inches	(mm)	
¾	(10)	N
1 ¼	(32)	1E
1 ¾	(44)	1N
2 ¼	(56)	2E

To order any of these dimensions, please specify the applicable length adder code shown. No-heat extensions on all termination options are shipped within two to three days.

How to Order

To order Stock FIREROD cartridge heaters, specify:

- Watlow code number
- Quantity
- Options
- Lead length: If not specified, 12-inch (305 mm) crimped on leads will be shipped.

For **made-to-order** FIRERODs, please specify:

- Diameter
- Overall length
- Volts
- Watts
- Lead option and length or terminal configuration

- Lead end no-heat if different from standard
- Optional accessories, finishing, internal construction, sensors/controls and mounting

Availability

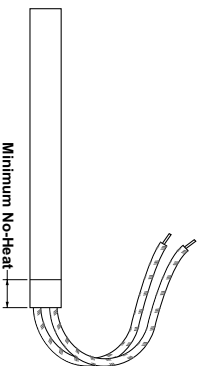
Stock: Same day shipment on many FIREROD stock options

Made-to-Order: Consult factory

Cartridge Heaters

FIREROD

Made-to-Order Straight Options



Swaged-in Flexible Leads

Swaged-in flexible leads are used in applications where a high degree of flexing exists or the leads must be bent sharply adjacent to the heater without exposing or breaking the conductor. The stranded wire leads are connected internally and exit through the lead end.

Minimum lead end no-heat required is 1 inches (24.5 mm). For heaters

over 10 inches (250 mm) the minimum no-heat is 12 percent of overall length plus ¼ inch (6 mm).

To order please contact the factory.

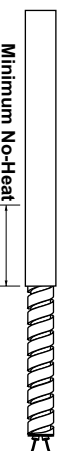
Made-to-Order Straight Stainless Steel Hose

Straight stainless steel hose provides the best protection against abrasion from sharp edges. It also offers ease of handling and wiring in abrasive environments. Unless specified a 12-inch (305 mm) hose is supplied. Leads are two inches (51 mm) longer than hose.

Minimum lead end no-heat required is 1½ inches (38 mm). For heaters

over 10 inches (250 mm) the minimum no-heat is 12 percent of overall length plus ¼ inch (6 mm).

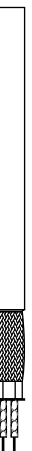
To order, specify **straight hose units 10 inches (250 mm) and under.**



Made-to-Order Straight Stainless Steel Braid

Stainless steel braid is designed to protect leads from abrasion against sharp edges. It is the most flexible of Watlow's protective lead arrangements.

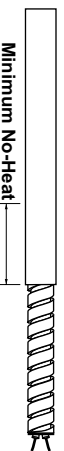
Unless specified a 12-inch (305 mm) braid is supplied. Leads are two



inches (51 mm) longer than braid.

Minimum lead end no-heat required is 1½ inches (38 mm). For heaters over 10 inches (250 mm) the minimum no-heat is 12 percent of overall length plus ¼ inch (6 mm).

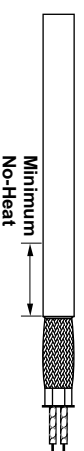
To order, specify **straight stainless steel braid.**



Made-to-Order Straight Stainless Steel Hose with Teflon® Leads and Seal

Straight stainless steel hose with Teflon® leads and seal for FIRERODs greater than 10 inches (250 mm) long with straight hose will

have a minimum lead end no-heat required is 1½ inch (35 mm). To order, specify **straight stainless steel hose.**



Made-to-Order Straight Stainless Steel Braid with Teflon® Leads and Seal

Straight stainless steel braid with Teflon® leads and seal for FIRERODs greater than 10 inches (250 mm) long with straight braid will

have a minimum lead end no-heat required is 1½ inch (35 mm). To order, specify **straight stainless steel braid with Teflon® leads and seal.**

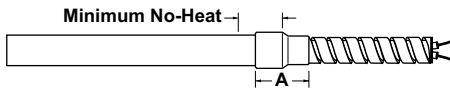
Cartridge Heaters

FIREROD

Made-to-Order

Straight Options

Continued



Made-to-Order Straight Galvanized BX Conduit

Galvanized BX conduit equals stainless steel hose in its abrasion protection. The conduit is attached with a crimped-on straight copper coupling which overlaps the heater sheath.

The 1/4-inch (6 mm) diameter FIRERODs use stainless steel hose instead of conduit. On one-inch (25 mm) diameter FIRERODs, one

inch O.D. flexible galvanized hose is used.

To order, specify **straight galvanized BX conduit**.

Dia. inches	No-Heat	Dim. inches	BX O.D.
1/4	1/2	7/8	—
3/8	5/8	1	1/2
1/2	5/8	1 1/16	5/16
5/8	3/4	1 1/4	5/16
3/4	7/8	1 1/2	5/16
1	1	1 7/8	—

Right Angle Options



Made-to-Order Right Angle Leads

Made-to-order right angle leads are used when space is limited or a high degree of flexing occurs. However, these leads are externally connected (crimped) and insulated with fiberglass sleeving.

To order, specify **right angle leads** and **lead length**.

Dia. inches	Lead End Minimum No-Heat inches	(mm)
1/4	7/16	(11)
3/8	1/2	(13)
1/2	5/8	(16)
5/8	3/4	(19)
3/4	7/8	(22)

Made-to-Order Right Angle Stainless Steel Hose



Made-to-order right angle stainless steel hose, connected at a 90 degree angle, is provided for wiring convenience. Like the LA straight stainless steel hose, it protects leads from abrasion against sharp edges.

Unless specified, 12-inch (305 mm) hose is supplied. Leads are two inches (51 mm) longer than hose.

Option is also available with Teflon® leads and seal. To order, specify **right angle stainless steel hose**.

Dia. inches	Lead End Minimum No-Heat inches	(mm)
3/8	5/8	(16)
1/2	3/4	(21)
5/8	7/8	(22)
3/4	1 1/8	(29)

Made-to-Order Right Angle Stainless Steel Braid



Made-to-order right angle stainless steel braid, connected at a 90 degree angle, is provided for wiring convenience. Like the LA straight stainless steel braid, it protects leads from abrasion against sharp edges.

Unless specified, 12-inch (305 mm) braid is supplied. Leads are two

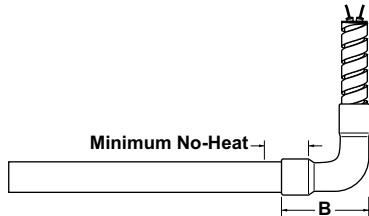
inches (51 mm) longer than braid. Option is also available with Teflon® leads and seal. To order, specify **right angle stainless steel braid**.

Dia. inches	Lead End Minimum No-Heat inches	(mm)
3/8	5/8	(16)
1/2	3/4	(17)
5/8	7/8	(22)
3/4	1 1/8	(29)

Cartridge Heaters

FIREROD

Made-to-Order Right Angle Options
Continued



Made-to-Order Right Angle Galvanized BX Conduit

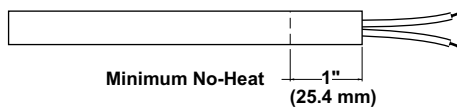
Galvanized BX conduit equals stainless steel hose in its abrasion protection. The conduit is attached with a crimped-on 90 degree elbow copper coupling which overlaps the heater sheath.

The 1/4-inch diameter FIRERODs use stainless steel hose instead of

conduit. On one-inch (25 mm) diameter FIRERODs, one inch O.D. flexible galvanized hose is used.

Dia. inches	No-Heat	Dim. inches	BX O.D.
1/4	1/2	1 1/6	—
3/8	5/8	1 3/8	1/2
1/2	5/8	1 3/8	5/16
5/8	3/4	2 1/6	5/16
3/4	7/8	2 1/8	5/16
1	1	2 1/8	—

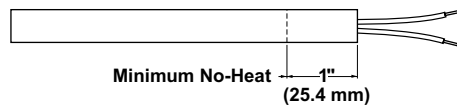
Moisture Resistant Seals



Teflon® Seal and Leads

Made-to-order Teflon® seal and leads protect the heater against moisture/ contamination from lubricating oil, cleaning solvents, plastic material or fumes and organic tapes. This seal is effective to 400°F (205°C) under continuous operation.

Teflon® seal and leads for made-to-order FIRERODs greater than 10 inches (250 mm) long will have a minimum unheated section of approximately 12 percent of the overall length. Longer no-heat sections are available if required. Additional no-heat may be required to keep the seal below its maximum operating temperature.



Silicone Rubber Seal and Leads

Made-to-order silicone rubber seal and leads protect the heater against moisture/ contamination from lubricating oil, cleaning solvents, plastic material or fumes and organic tapes. This seal is effective to 450°F (230°C) under continuous operation.

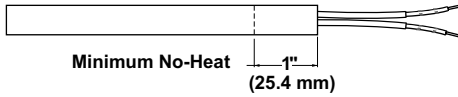
Silicone rubber seal and leads for made-to-order units greater than 10 inches (250 mm) long will have a minimum unheated section of approximately 12 percent of the overall length. Longer no-heat sections are available if required.

Cartridge Heaters

FIREROD

Made-to-Order

Termination Options

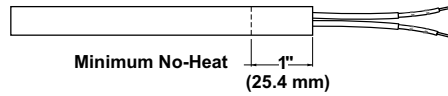


Epoxy Seal

Epoxy seals help protect the heater against moisture/contamination from lubricating oil, cleaning solvents, plastic material or fumes and organic tapes. These seals are effective to 500°F (260°C) under continuous operation.

Epoxy seals can be ordered only on units greater than 1/8 inch (3 mm) diameter with crimped on leads. Minimum unheated section at the lead end is one inch (25 mm). Longer unheated sections are available upon request.

To order, specify **epoxy seal**.



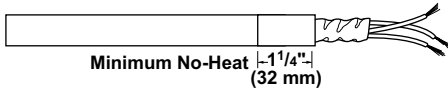
Hermetic Seal

Hermetic seals protect the heater against moisture/contamination from lubricating oil, cleaning solvents, plastic material or fumes and organic tapes. These seals are effective to 650°F (345°C) under continuous operation. Hermetic seals are supplied in units of 1/4, 3/8 and 1/2 inch

(6, 9 and 13 mm) diameter with 12 inch (305 mm) crimped on leads. The overall heater length is limited to nine inches (230 mm).

Minimum unheated section at lead end is one inch (25 mm). Longer unheated sections are available upon request.

To order, specify **hermetic seal**.



SJO Cord

SJO cord is used in low temperature applications where lead wires require protection against moisture or when UL® listed plugs are needed. This cord is limited to 140°F (60°C) under continuous operation.

FIRERODs greater than 10 inches (250 mm) long will have a minimum no-heat section of approximately 12 percent + 1/4 inch (6 mm) of the overall length.

To order, specify either **two conductor or three conductor** as well as **overall length**.

Passivation

During the manufacturing and handling of stainless steel, particles of iron or tool steel may be embedded in the sheath. If not removed, these particles may corrode and produce

rust spots. In critical sheath contact applications, like the medical industry, passivation will remove free iron from the sheath. To order, specify **316L stainless steel sheath** and **passivation**.

Cartridge Heaters

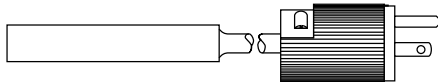
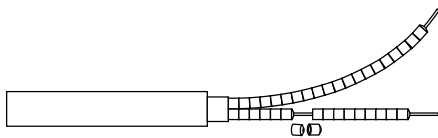
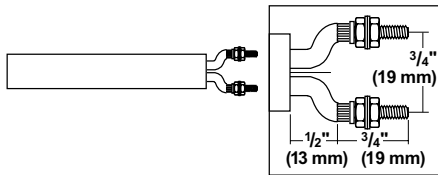
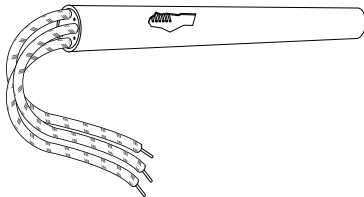
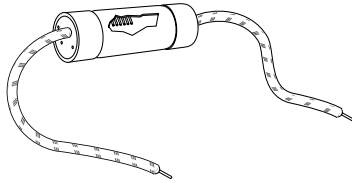
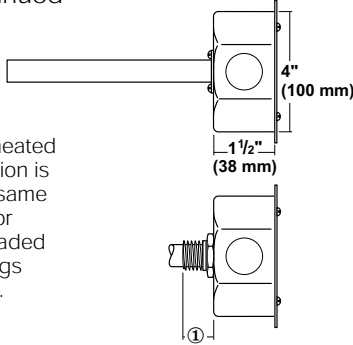
FIREROD

Made-to-Order

Termination Options

Continued

① Unheated section is the same as for threaded fittings only.



Twist-Lock® is a registered trademark of Hubbell Incorporated.

Terminal Box

A four inch (100 mm) NEMA 1 octagonal terminal box is mounted on a flange or a threaded fitting. Boxes have 1/2 inch (13 mm) conduit knockouts for electrical connection. Hazardous location (NEMA 4 and NEMA 7) terminal boxes are also available. Consult your Watlow sales

engineer or authorized distributor for details. Terminal boxes are available on 1/2 inch (13 mm) through one inch (25 mm) diameter FIRERODs. To order, specify **terminal box** and **NEMA type**.

Lead Out Each End

One power lead exiting out each end is used in applications with special wiring requirements.

This configuration is not available on all options. Consult the Watlow factory in St. Louis, Missouri, for additional information.

Ground Lead

Ground leads are a safety feature to protect both workers and equipment. This configuration is not available on

all options. Consult the Watlow factory in St. Louis, Missouri, for additional information. To order, specify **ground lead**.

Post Terminals

Post terminals provide a quick, secure connection with ring or fork connectors, or bus bars. Threaded 6-32 studs are soldered to the solid power pins. Nuts and washers are provided.

Post terminals are available on FIRERODs of 1/2, 5/8, 3/4 and one inch (13, 16, 19 and 25 mm) diameter. On one inch (25 mm) diameters, pins are straight. To order, specify **post terminals**.

Ceramic Bead Insulation

Ceramic bead insulation protects the leads from high ambient temperatures above 840°F (450°C). The beads fit over solid conductors that are extended long enough to reach a cooler area where flexible wires can be attached.

This option is not available on 1/8 inch (3 mm) diameter. The maximum available length on stock FIRERODs is 1 1/2 inches (38 mm). To order, specify **ceramic beads** and length, and additional lead length.

UL® Listed Plugs

UL® listed plugs are a safe, convenient method of installation, especially when frequent connection or disconnection is required. These plugs have a nylon dead front, a

molded-in cord grip and either straight or Twist-Lock® blades with or without ground. Use UL® listed plugs with stainless steel hose, conduit, braid or lead wires with sleeving. To order, specify **UL® listed plugs**.

Cartridge Heaters

FIREROD

Made-to-Order

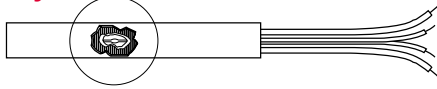
Options

Thermocouple Types

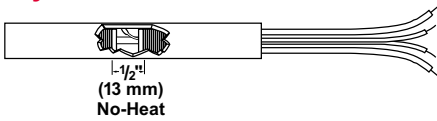
ASTM Code	Conductor Characteristics		Temperature Range °F (°C)
	Positive	Negative	
J	Iron (Magnetic) (White)	Constantan (Non-Magnetic) (Red)	0 to 1400 (-20 to 760)
K	Chromel® (Non-Magnetic) (Yellow)	Alumel® (Magnetic) (Red)	0 to 2300 (-20 to 1260)

For other ISA types, contact the Watlow factory in St. Louis, Missouri.

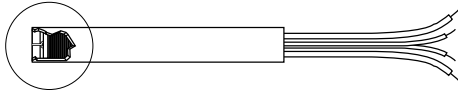
Style A



Style B



Style C



Internal Thermocouple

A Style A internal thermocouple can be used to evaluate heat transfer efficiency of an application ... a measure that enables you to cut energy costs and increase heater life. This junction is located in the heater core to monitor the internal temperature of the heater.

The Style B internal thermocouple gives a good approximation of part temperature and can be located anywhere along the length of the heater. This style may be grounded or ungrounded.

This junction is located adjacent to the inside heater sheath in the center of the heated section unless otherwise specified. A 1/2 inch (13 mm) unheated section is required.

A Style C internal thermocouple is useful in applications where material flows past the end of the heater, as in plastic molding. This junction is embedded in a special end disc. Unless requested, the disc end is not mechanically sealed.

To order, specify **internal thermocouple, Style A, B or C** and **thermocouple ASTM Type J or K**.

If not specified, 12 inch (305 mm) power and thermocouple leads are supplied.

Availability

All styles are available on all diameters with the exception of 1/8 inch (3 mm) diameter, which is available only with Style C.

Low Electrical Leakage

This construction technique minimizes current leakage of the heating element. It is especially useful in critical applications, like the medical field where low set point ground fault interrupts are used.

Low electrical leakage is available on 3/8, 1/2, 5/8 and 3/4 inch (9, 13, 16 and 19 mm) diameter FIRERODs. To order, specify **low electrical leakage**.

Cartridge Heaters

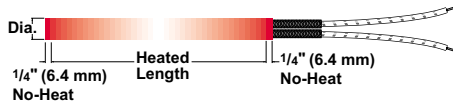
FIREROD

Made-to-Order

Options

Continued

Internal Construction



Distributed Wattage

Distributed wattage varies the watt density along the length of the heater. This construction technique is used to compensate for heat losses along the edges of heated parts. This is ideal for seal bar applications.

To order, specify **distributed wattage** and give the length and wattage for each section.

Individually Controlled Heat Zones

Individually controlled heat zones give the flexibility of controlling temperature by zones, along the length of the FIREROD. This is an advantage for heating requirements of certain applications, like sealing

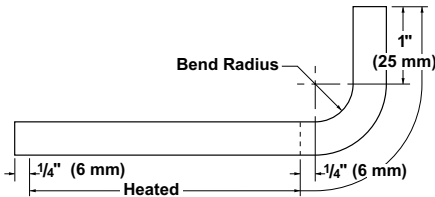
bars. This internal construction can be ordered on 5/8, 3/4 and one inch (16, 19 and 25 mm) diameter FIRERODs. To order, specify **individually controlled heat zones** as well as wattage and length per zone.

Dual Voltage

When the FIREROD requires the flexibility of operating on two voltages, use this internal construction. Dual voltage is not

compatible for all lead options. Consult the Watlow factory in St. Louis, Missouri, for availability. To order, specify **dual voltage** and voltage requirements.

Bent FIREROD



FIREROD Diameter in	Minimum Required No-Heat Length in (mm)	Bend Radius in (mm)
1/4	2 1/4 (56)	1/2 (13)
3/8	2 3/8 (60)	1/2 (13)
1/2	2 7/8 (72)	3/4 (19)
5/8	3 5/8 (83)	1 (25)
3/4	3 13/16 (98)	1 1/4 (32)

In applications where the leads must exit at an angle, a bend can be made in the unheated section only. Heated sections may be on either

side of the bend. It is recommended that the heater be bent at the Watlow factory.

A 304 stainless steel sheath is used on bent FIRERODs. If the sheath temperature exceeds 1000°F (540°C), consult your Watlow sales engineer or authorized distributor.

See dimensions noted on the chart, or contact the Watlow factory in St. Louis, Missouri, if you need to exceed limitations shown.

Centerless Grinding

FIREROD Diameter inches	Actual Precision Diameter inches
1/4	0.241 ± 0.0005
3/8	0.363 ± 0.0005
1/2	0.488 ± 0.0005
5/8	0.613 ± 0.0005
3/4	0.738 ± 0.0005
1	0.984 ± 0.0005

Centerless grinding can be used to furnish precision diameters, thus permitting closer heater-to-part fit.

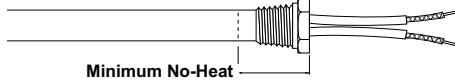
Therefore, higher watt densities can be used.

For centerless ground heaters, the heater must either have Teflon® leads and seal (maximum 12 inch lead length) or have crimped on leads. Longer lead lengths are available, but require external connection. The length of a FIREROD available for centerless grinding is dependent on the construction, please consult factory for assistance. To order, specify **centerless grinding**.

Cartridge Heaters

FIREROD

Made-to-Order Mounting Options



Mounted at lead end, unless otherwise specified and welded or silver soldered, depending upon construction.

Threaded Fittings

Threaded fittings allow for fast, water-tight installation of the heater into a threaded hole. These fittings can be ordered in either brass or 304 stainless steel. Other stainless steel alloys are available upon request. Double threaded fittings are also available.

To order, specify either brass or stainless steel **threaded fittings**.

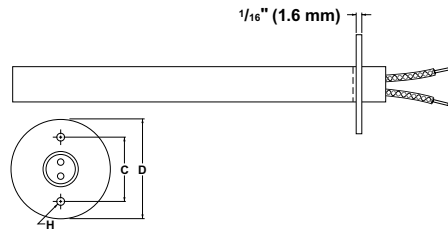
Made-to-order, specify location from disc end to bottom of threads.

Made-to-Order Availability

FIREROD Diameter inches	Minimum No-Heat inches (mm)
1/4	3/4 (19)
3/8	1 (25)
1/2	1 (25)
5/8	1 (25)
3/4	1 1/4 (32)
1	1 1/4 (32)

Threaded Fittings Specifications

FIREROD Diameter inches	Pipe Thread Size NPTF	Fitting Length inches (mm)
1/4	1/8	1/2 (13)
3/8	1/4	11/16 (17)
1/2	3/8	3/4 (19)
5/8	1/2	7/8 (22)
3/4	3/4	1 (23)
1	1	1 (25)



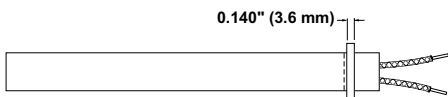
Flanges

Stainless steel flanges are a convenient mounting method as well as a way to position a heater within an application. Standard location is 1/4 inch (6 mm) from lead end, however a specific location may be requested any place on the unheated section. Flanges can be staked, soldered or welded.

To order, specify **flange**, size and location.

Flange Specifications

FIREROD Diameter inches	Flange Size	inches		
		D	C	H
1/4, 3/8, 1/2	FS	1	3/4	0.144
1/4, 3/8, 1/2 5/8, 3/4	FM	1 1/2	1 1/8	0.156
5/8, 3/4, 1	FL	2	1 1/2	0.201



Locating Ring

A stainless steel locating ring can be used as a retaining collar to position

a FIREROD if mounting requirements are not critical.

To order, specify **locating ring** and location.

Diameter inches:	3/8	1/2	5/8	3/4
Ring O.D. inches:	5/8	3/4	7/8	1